

# SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

### **INSTALLATION NOTES:**

- 1. ONE (1) INSTALLATION ANCHOR IS REQUIRED AT EACH ANCHOR LOCATION SHOWN. UNLESS OTHERWISE STATED.
- THE NUMBER OF INSTALLATION ANCHORS DEPICTED IS THE MINIMUM NUMBERS OF ANCHORS TO BE USED FOR PRODUCT INSTALLATION.
- INSTALL INDIVIDUAL INSTALLATION ANCHORS WITHIN A TOLERANCE OF ±1/2 INCH OF THE DEPICTED LOCATION IN THE ANCHOR LAYOUT DETAIL (I.E., WITH OUT CONSIDERATION OF TOLERANCE). TOLERANCE ARE NOT CUMULATIVE FROM ONE INSTALLATION ANCHOR TO THE NEXT.
- REFER TO SECTION 7 FOR ANCHOR TYPE, SUBSTRATE STRENGTH, EMBEDMENT, & EDGE DISTANCE REQUIREMENTS, FOLLOW MANUFACTURER INSTALLATION INSTRUCTIONS FOR INSTALLATION OF ANCHORS.
- MINIMUM EMBEDMENT AND EDGE DISTANCE EXCLUDE WALL FINISHES, INCLUDING BUT NOT LIMITED TO STUCCO, FOAM, BRICK VENEER, AND SIDING.
- INSTALLATION ANCHORS AND ASSOCIATED HARDWARE MUST BE MADE OF CORROSION RESISTANT MATERIAL OR HAVE A CORROSION RESISTANT COATING.
- INSTALLATION ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS, AND ANCHORS SHALL NOT BE USED IN SUBSTRATES WITH STRENGTHS LESS THAN THE MINIMUM STRENGTH SPECIFIED BY THE ANCHOR MANUFACTURER. ADHESIVE ANCHORS MUST BE INSTALLED BY PERSONNEL CERTIFIED FOR THE SPECIFIED ANCHOR INSTALLATION.

### INSTRUCTIONS:

### **USE CHARTS AS FOLLOW**

- STEP 1. DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7
- SEE CHARTS ON SECTION 6 FOR DESIGN LOAD CAPACITY OF DESIRED STEP 2. GLASS SIZE.
- STEP 3. CHECK MULLION CAPACITY FOR A GIVEN SPACING, HEIGHT, SINGLE SPAN, TWIN SPAN, MULTIPLE SPANS AND CORNERS ON SECTIONS 3 & 4.
- STEP 4. USING HEAD/SILL ANCHOR DETAILS, SELECT ANCHOR OPTION FROM TABLES ON SECTION 7 WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- THE LOWEST VALUE RESULTING FROM STEPS 2, 3, AND 4 SHALL APPLY TO STEP 5. **ENTIRE SYSTEM**

- 1. THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH THE CURRENT FLORIDA BUILDING CODE, INCLUDING REQUIREMENTS FOR HVHZ AND HAS BEEN EVALUATED ACCORDING TO THE FOLLOWING:
- AAMA 501-15
- **ASTM E283-19**
- ASTM E330-14(21)
- ASTM E331-00(16)
- ASTM E1886-19
- ASTM E1996-20
- TAS 201-94 TAS 202-94
- TAS 203-94
- 2. ADEQUACY OF THE EXISTING STRUCTURAL CONCRETE/MASONRY, 2X AND STEEL STUD FRAMING AS A MAIN WIND FORCE RESISTING SYSTEM CAPABLE OF WITHSTANDING AND TRANSFERRING APPLIED PRODUCT LOADS TO THE FOUNDATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF

RECORD FOR THE PROJECT OF INSTALLATION.

- 3. 2X BUCKS (WHEN USED) SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO THE STRUCTURE. BUCK DESIGN AND THE INSTALLATION IS THE RESPONSIBILITY OF THE ENGINEER OR ARCHITECT OF RECORD FOR THE PROJECT OF INSTALLATION.
- 4. THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITION CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN. A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT.
- APPROVED IMPACT PROTECTIVE SYSTEM IS NOT REQUIRED TO PROTECT THIS PRODUCT IN AREAS REQUIRING IMPACT RESISTANCE OF WIND ZONE 3 OR LESS.
- MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE CURRENT FLORIDA BUILDING CODE.

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9	COMPONENTS & BILL OF MATERIALS		



3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 4007 CURTAIN WALL (HVHZ) (IMPACT)

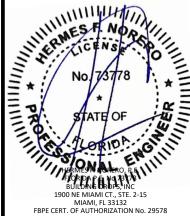
COVER SHEET & GENERAL NOTES

**NILDING** 

DROPS, AMI CT., STE. 2-1 II, FL 33132 54)399-8478

REMARKS BY DATE MULLION UPDATE DI 2/2024

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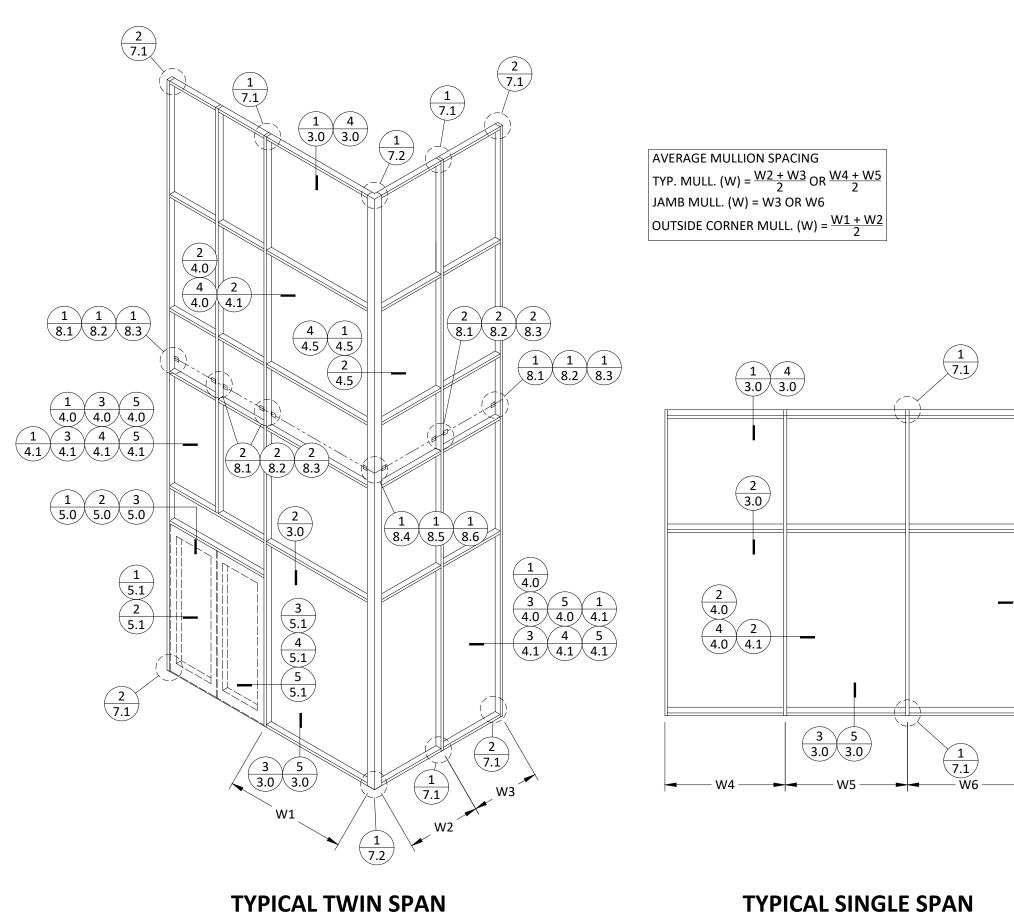
FL#:

FL46180

12.19.23 DATE: DWG. BY: CHK. BY:

MS HFN NTS SCALE:

DWG. #: **TLI017** 



**TYPICAL SINGLE SPAN** 

TUBELITE

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

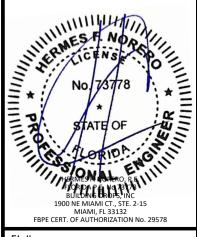
ELEVATIONS

UILDING DROP

BY:
BUILDING DROPS, INC.
1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744.4738
TAX: (954)744.4738

REMARKS BY DATE DI 2/2024 MULLION UPDATE

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1 3 5 4.0 4.0 4.0 1 3 4 5 4.1 4.1 4.1 4.1

7.1

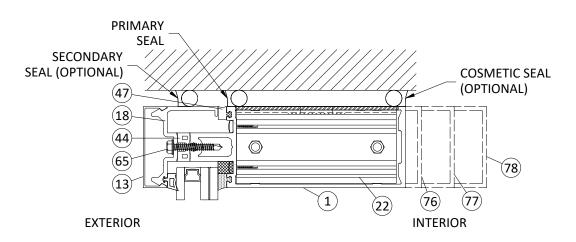
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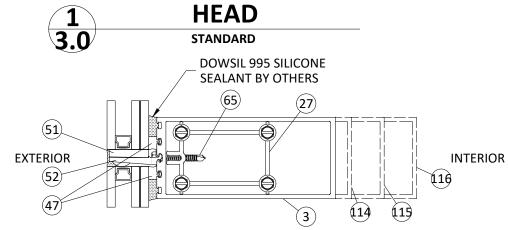
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DWG. BY: CHK. BY:

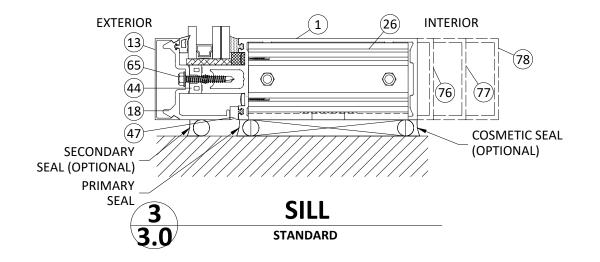
NTS SCALE: **TLI017** DWG. #:

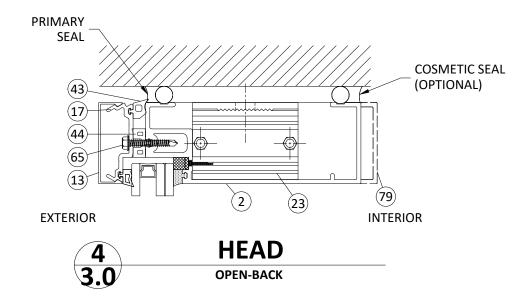
SECTION





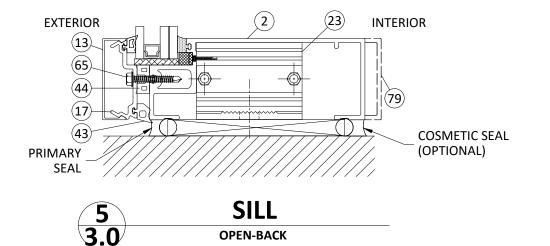






DESIGN PRESSURE TABLE:			
HORIZONTAL MEMBER			
MAX. MEMBER SPAN DESIGN PRESSURE			
LENGTH "W" (IN.) (PSF)			
49 +90 / -90			

NOTE: HORIZONTAL MEMBER CAPACITY IS LIMITED BY SINGLE SPAN.



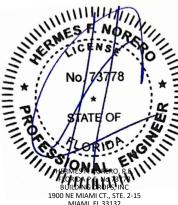
3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL (HVHZ) (IMPACT) HORIZONTAL SECTIONS

BUILDING DROPS,

REMARKS BY DATE DI 2/2024 MULLION UPDATE

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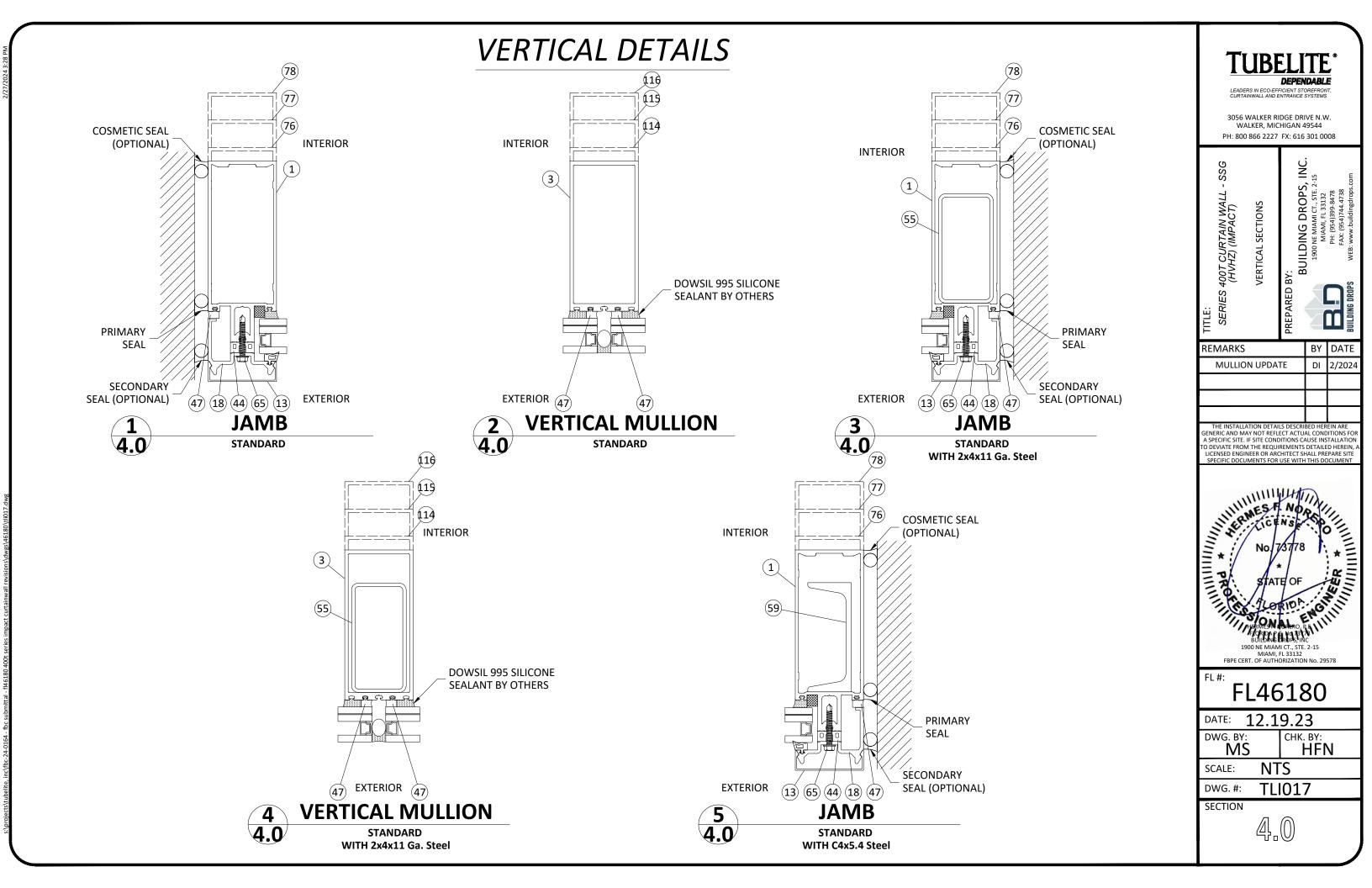
1900 NE MIAMI CT., STE. 2-15 MIAMI, FL 33132 FBPE CERT. OF AUTHORIZATION No. 29578

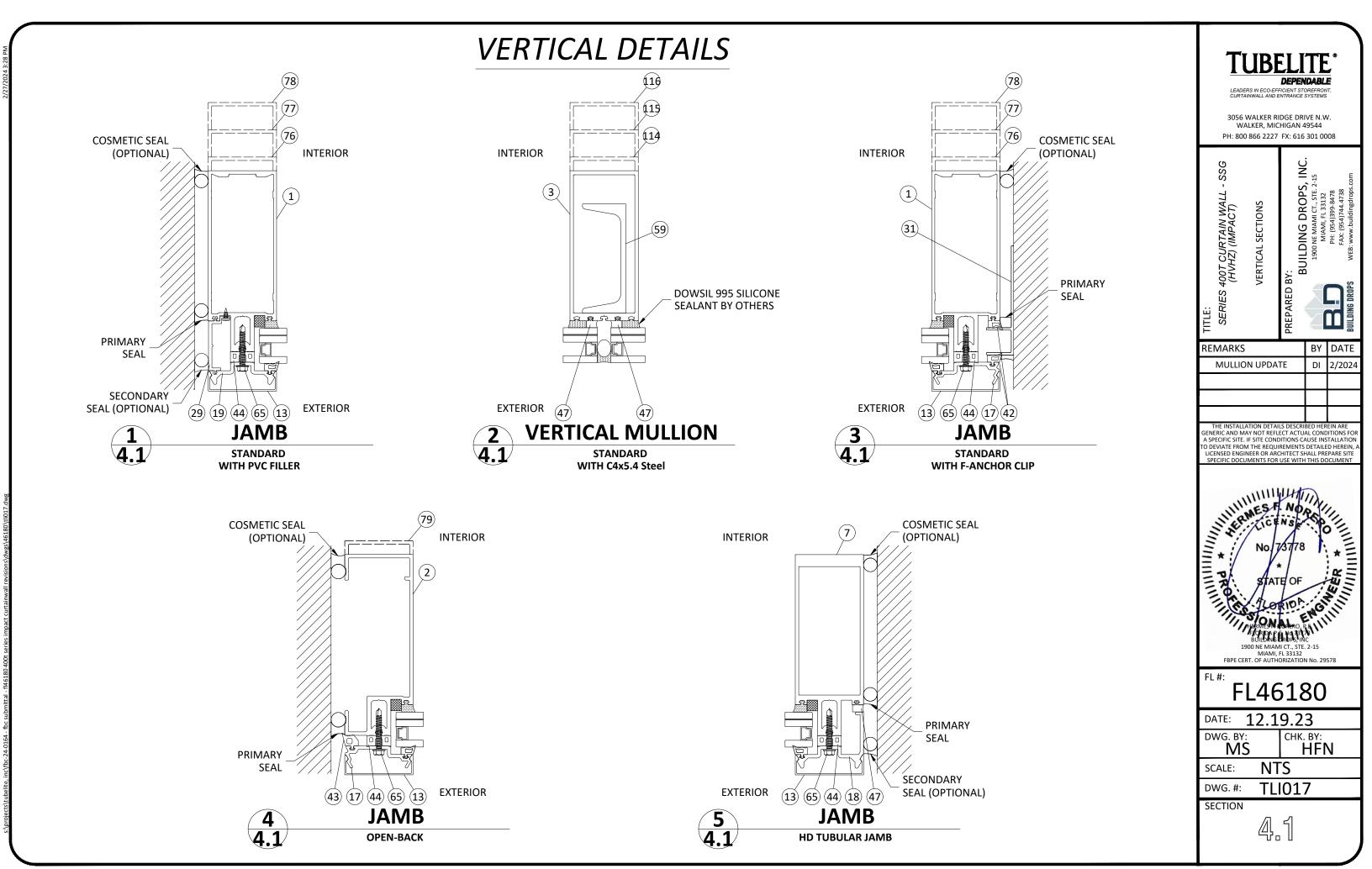
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### NOTE:

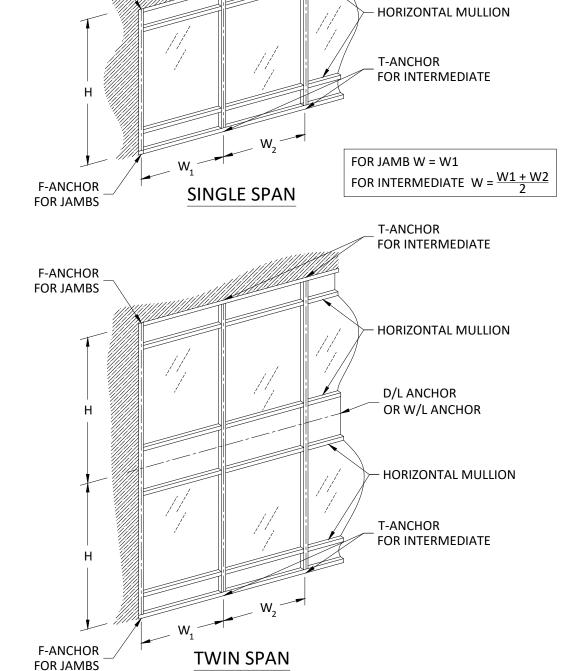
F-ANCHOR **FOR JAMBS** 

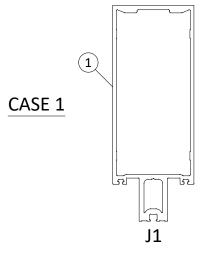
- DESIGN PRESSURES ARE LIMITED BY THE MULLION FIBERSTRESS AND DEFLECTION CAPACITY PER FBC CURRENT SPECIFICATIONS FOR HVHZ
- SELECT DESIGN PRESSURE AND PANEL WIDTH (W) AND OBTAIN THE MAXIMUM ALLOWABLE DESIGN PRESSURE FOR MULLION.

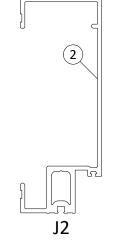
T-ANCHOR

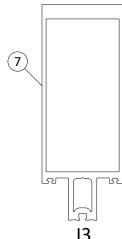
FOR INTERMEDIATE

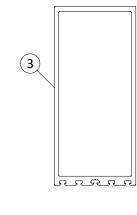
- FOR HORIZONTAL MULLIONS CAPACITY, SEE HORIZONTAL MULLION CHART.
- WHEN PANEL WIDTHS ARE NOT EQUAL, USE THE AVERAGE WIDTH ON THE











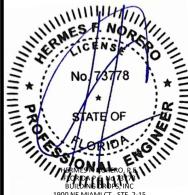
REMARKS MULLION UPDATE

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BY DATE

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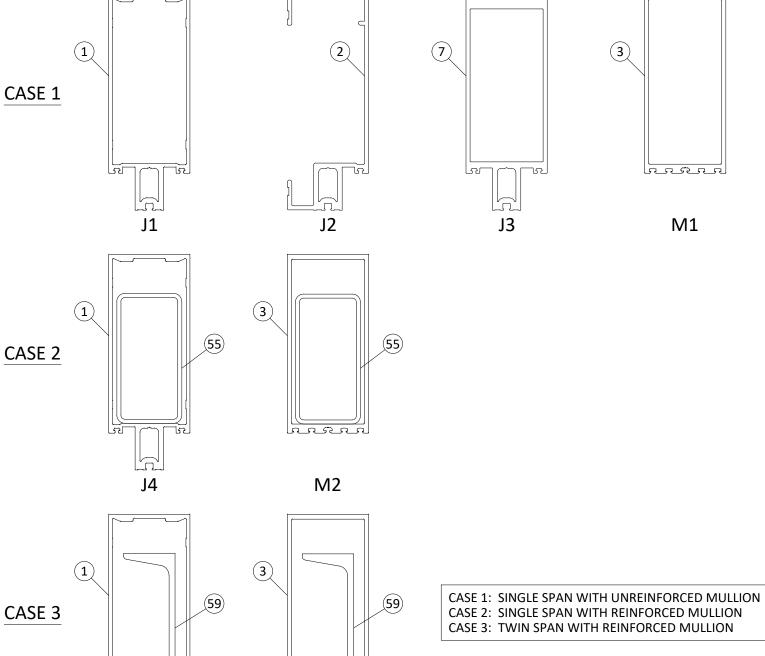
FL46180

12.19.23 DATE:

DWG. BY: MS

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SECTION



M3

THE 5.5" MULLION IS SHOWN ABOVE. THE 6", 7" & 8" MULLIONS ARE QUALIFIED FOR THE SAME SIZES AND PRESSURES SHOWN ON SECTION 4.3 AND 4.4.

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

VERTICAL SECTIONS

BUILDING DROPS, INC.

BUILDING DROPS, INC.

1900 NE MIAMI CT., STE. 2-15

MIAMI, FL 3313.2

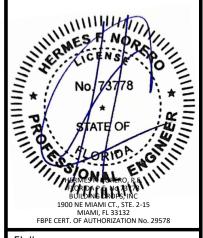
PH; (954)399-8478

FAX: (954)744.4738

WEB: www.buildingdrops.com

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TLI017 DWG. #:

SECTION

### **VERTICAL MULLION CAPACITY**

DESIGN PRESSURE TABLE (PSF)						
TRIBUTARY CASE 1 CASE 2						
WIDTH	SPAN HEIGHT	J1/J2/J3	M1	J4	M	12
(INCH)	(INCH)	EXT. (+)	EXT. (+)	EXT. (+)	EVT (1)	INIT ( )
(INCH)		INT. (-)	INT. (-)	INT. (-)	EXT. (+)	INT. (-)
24		90.0	90.0	90.0	90.0	90.0
30		90.0	90.0	90.0	90.0	90.0
36	90	90.0	90.0	90.0	90.0	90.0
42		90.0	90.0	90.0	90.0	90.0
49		90.0	90.0	90.0	90.0	90.0
24		90.0	90.0	90.0	90.0	90.0
30	1	90.0	90.0	90.0	90.0	90.0
36	96	90.0	90.0	90.0	90.0	90.0
42	1	90.0	90.0	90.0	90.0	90.0
49		90.0	90.0	90.0	90.0	90.0
24		90.0	90.0	90.0	90.0	90.0
30		90.0	90.0	90.0	90.0	90.0
36	102	90.0	90.0	90.0	90.0	90.0
42	1	90.0	90.0	90.0	90.0	90.0
49	1	90.0	90.0	90.0	90.0	90.0
24		90.0	90.0	90.0	90.0	90.0
30	]	90.0	90.0	90.0	90.0	90.0
36	108	90.0	90.0	90.0	90.0	90.0
42	1	90.0	90.0	90.0	90.0	90.0
49	1	90.0	90.0	90.0	90.0	90.0
24		90.0	90.0	90.0	90.0	90.0
30		90.0	90.0	90.0	90.0	90.0
36	112	90.0	90.0	90.0	90.0	90.0
42		90.0	90.0	90.0	90.0	90.0
49		90.0	90.0	90.0	90.0	90.0
24		-	-	90.0	90.0	90.0
30		-	-	90.0	90.0	90.0
36	120	-	-	90.0	90.0	90.0
42		-	-	90.0	90.0	90.0
49		-	-	90.0	89.0	90.0
24		-	-	90.0	90.0	90.0
30		-	-	90.0	90.0	90.0
36	126	-	-	90.0	90.0	90.0
42		-	-	90.0	90.0	90.0
49	]	-	-	90.0	84.7	90.0
24		-	-	90.0	90.0	90.0
30	]	-	-	90.0	90.0	90.0
36	132	-	-	90.0	90.0	90.0
42	] [	-	-	90.0	90.0	90.0
49		-	-	90.0	80.9	89.8
24		-	-	90.0	90.0	90.0
30	<u> </u>	-	-	90.0	90.0	90.0
36	138	-	-	90.0	90.0	90.0
42	j [	-	-	90.0	90.0	90.0
49		-	-	90.0	77.3	85.9
24		-	-	90.0	90.0	90.0
30	_	-	-	90.0	90.0	90.0
36	144	-	-	90.0	90.0	90.0
42	] [	-	-	90.0	86.5	90.0
49	<u> </u>	-	-	90.0	74.1	82.4
24		-	-	90.0	90.0	90.0
30	1	-	-	90.0	90.0	90.0
36	148.25	-	-	90.0	90.0	90.0
42	1 F	-	-	90.0	84.0	90.0
49	1	_	_	90.0	72.0	80.0

# **VERTICAL MULLION CAPACITY**

DESIGN PRESSURE TABLE (PSF)			
TDIDLITADY		CAS	SE 3
TRIBUTARY	SPAN HEIGHT	J5	M3
WIDTH	(INCH)	EXT. (+)	EXT. (+)
(INCH)	, ,	INT. (-)	INT. (-)
24		63.3	63.3
30		63.3	63.3
36	90	63.3	63.3
42		63.3	63.3
49		63.3	63.3
24		63.3	63.3
30		63.3	63.3
36	96	63.3	63.3
42		63.3	63.3
49		63.3	63.3
24		63.3	63.3
30		63.3	63.3
36	102	63.3	63.3
42	102	63.3	63.3
49		63.3	63.3
24		63.3	63.3
30	-	63.3	63.3
36	108	63.3	63.3
42		63.3	63.3
49		63.3	63.3
24		63.3	63.3
30	-	63.3	63.3
36	114	63.3	63.3
	114		
42		63.3	63.3
49		63.3	63.3
24		63.3	63.3
30	420	63.3	63.3
36	120	63.3	63.3
42		63.3	63.3
49		63.3	63.3
24		63.3	63.3
30		63.3	63.3
36	126	63.3	63.3
42	]	63.3	63.3
49		63.3	63.3
24	]	63.3	63.3
30	]	63.3	63.3
36	132	63.3	63.3
42	]	63.3	63.3
49		63.3	63.3

DESIGN PRESSURE TABLE (PSF)				
TRIBUTARY		CASE 3		
WIDTH	SPAN HEIGHT	J5	M3	
(INCH)	(INCH)	EXT. (+)	EXT. (+)	
(IIVCII)		INT. (-)	INT. (-)	
24		63.3	63.3	
30		63.3	63.3	
36	138	63.3	63.3	
42	1	63.3	63.3	
49	1	63.3	63.3	
24		63.3	63.3	
30		63.3	63.3	
36	144	63.3	63.3	
42	]	63.3	63.3	
49	1	63.3	63.3	
24		63.3	63.3	
30	1	63.3	63.3	
36	150	63.3	63.3	
42		63.3	63.3	
49	1	63.3	63.3	
24		63.3	63.3	
30	1	63.3	63.3	
36	156	63.3	63.3	
42	]	63.3	63.3	
49	]	63.3	63.3	
24		63.3	63.3	
30	]	63.3	63.3	
36	162	63.3	63.3	
42	]	63.3	63.3	
49	]	63.3	63.3	
24		63.3	63.3	
30	]	63.3	63.3	
36	168	63.3	63.3	
42	]	63.3	63.3	
49	]	63.3	63.3	
24		63.3	63.3	
30	]	63.3	63.3	
36	174	63.3	63.3	
42	]	63.3	63.3	
49		63.3	63.3	

LEADERS IN ECO-EFFICIENT STOREFRONT, CURTAINWALL AND ENTRANCE SYSTEMS

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

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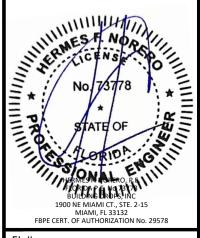
VERTICAL SECTIONS

BUILDING DROPS, INC.

1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)734, 4738
FAX. (954)744, 4738

REMARKS BY DATE DI 2/2024 MULLION UPDATE

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FL46180

DATE: 12.19.23

DWG. BY:

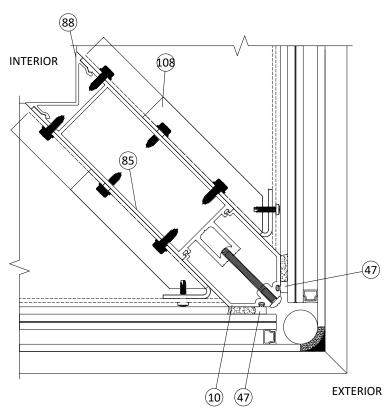
CHK. BY:

NTS SCALE: **TLI017** DWG. #:

### SEE C1-C3 CAPACITY ON SECTION 4.7

**EXTERIOR** 

# CORNER STANDARD 90 DEGREE OUTSIDE CORNER



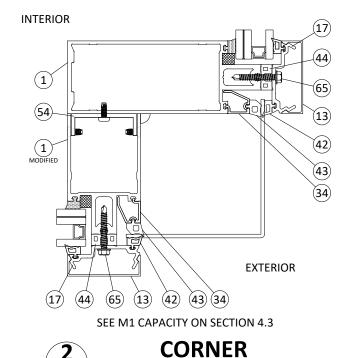
SEE C1-C3 CAPACITY ON SECTION 4.7



**CORNER** 

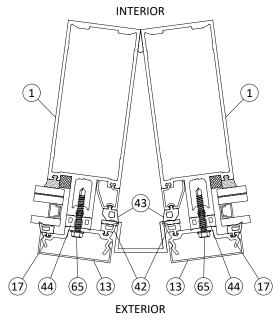
STANDARD 90 DEGREE OUTSIDE CORNER

### **CORNER DETAILS**



90 DEGREE OUTSIDE CORNER

**2 4.5**  SEE J1 CAPACITY ON SECTION 4.3



3 CORNER
4.5 SPLAYED CORNER

NOTE

TTHE 5.5" MULLION IS SHOWN ABOVE. THE 6", 7" & 8" MULLIONS ARE QUALIFIED FOR THE SAME SIZES AND PRESSURES SHOWN ON SECTION 4.7.

THE 7" & 8" 90 DEGREE ANGLED BACK CORNER MULLIONS ARE QUALIFIED FOR THE SAME SIZES AND PRESSURES SHOWN ON SECTION 4.7.

# TUBELITE\*

LEADERS IN ECO-EFFICIENT STOREFRON

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> VERTICAL SECTIONS BY:

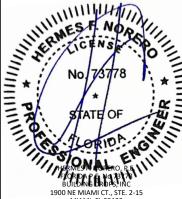
SERIES 4007 CURTAIN WALL (HVHZ) (IMPACT) VERTICAL SECTIONS

PREPARED BY

REMARKS BY DATE

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DATE: 12.19.23

DWG. BY: CHK. BY: HFN

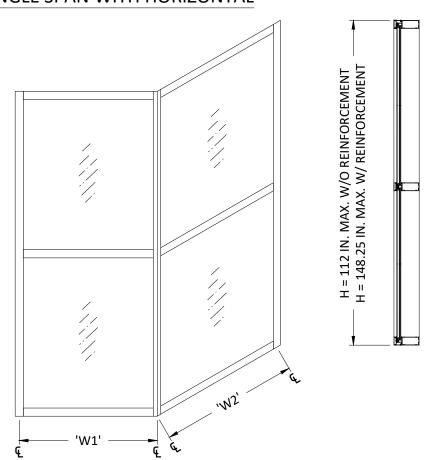
SCALE: NTS

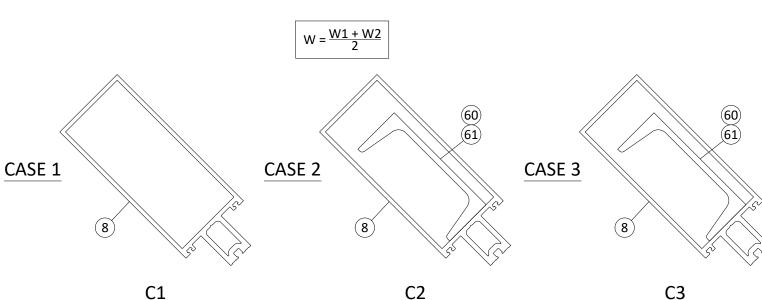
DWG. #: TLI017

SECTION

### **CORNER MULLION CAPACITY**

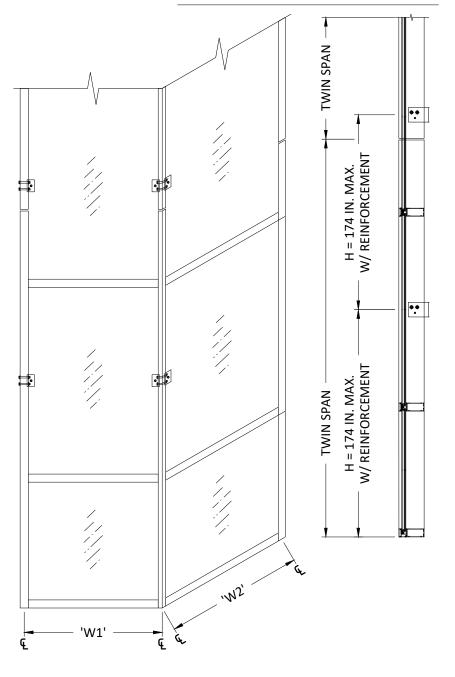
### **CORNER MULLION WITH REINFORCING** TWIN SPAN WITH HORIZONTAL





C2 **C3** 

TTHE 5.5" MULLION IS SHOWN ABOVE. THE 6", 7" & 8" MULLIONS ARE QUALIFIED FOR THE SAME SIZES AND PRESSURES SHOWN ON SECTION 4.7. THE 7" & 8" 90 DEGREE ANGLED BACK CORNER MULLIONS ARE QUALIFIED FOR THE SAME SIZES AND PRESSURES SHOWN ON SECTION 4.7.



NOTE:

USE 'F' ANCHOR CLIP AT JAMB AND 'T' ANCHOR CLIP AT MULLION. SEE SECTION 7 FOR DETAILS

CASE 1: SINGLE SPAN WITH UNREINFORCED MULLION

CASE 2: SINGLE SPAN WITH REINFORCED MULLION CASE 3: TWIN SPAN WITH REINFORCED MULLION

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544

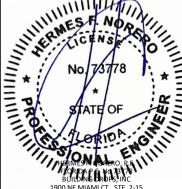
BUILDING DROPS,

SERIES 4001 CURTAIN WALL (HVHZ) VERTICAL SECTIONS

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REMARKS BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE SENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



FL46180

12.19.23 DATE: CHK. BY:

DWG. BY:

NTS SCALE: DWG. #: **TLI017** 

SECTION

### **CORNER MULLION CAPACITY**

DESIGN PRESSURE TABLE (PSF)			
TRIBUTARY		CASE 1	CASE 2
WIDTH	SPAN HEIGHT	C1	C2
(INCH)	(INCH)	EXT. (+)	EXT. (+)
(IIVCII)		INT. (-)	INT. (-)
24		70.0	90.0
30		70.0	90.0
36	90	70.0	90.0
42		70.0	90.0
49		70.0	90.0
24		70.0	90.0
30		70.0	90.0
36	96	70.0	90.0
42		70.0	90.0
49		70.0	90.0
24		70.0	90.0
30		70.0	90.0
36	102	70.0	90.0
42		70.0	90.0
49		70.0	90.0
24		70.0	90.0
30		70.0	90.0
36	108	70.0	90.0
42		70.0	90.0
49		70.0	90.0
24		70.0	90.0
30		70.0	90.0
36	112	70.0	90.0
42		70.0	90.0
49		70.0	90.0
24		-	90.0
30		-	90.0
36	120	-	90.0
42		-	90.0
49		-	90.0

DESIGN PRESSURE TABLE (PSF)				
TRIBUTARY WIDTH	SPAN HEIGHT (INCH)	CASE 2 C2 EXT. (+)		
(INCH)		INT. (-)		
24		90.0		
30		90.0		
36	126	90.0		
42		90.0		
49		90.0		
24		90.0		
30	132	90.0		
36		90.0		
42		90.0		
49		90.0		
24		90.0		
30		90.0		
36	138	90.0		
42		90.0		
49		90.0		
24		90.0		
30		90.0		
36	144	90.0		
42	]	90.0		
49		90.0		
24		90.0		
30		90.0		
36	148.25	90.0		
42		90.0		
49		90.0		

DESIGN PRESSURE TABLE (PSF)				
TRIBUTARY WIDTH (INCH)	SPAN HEIGHT (INCH)	CASE 3 C3 EXT. (+)		
24 30 36	90	INT. (-) 63.3 63.3 63.3		
42 49 24	30	63.3 63.3 63.3		
30 36 42	96	63.3 63.3 63.3		
49 24 30 36	103	63.3 63.3		
42 49 24	102	63.3 63.3 63.3		
30 36 42	108	63.3 63.3 63.3		
49 24 30		63.3 63.3 63.3		
36 42 49	114	63.3 63.3		
24 30 36 42	120	63.3 63.3 63.3		
49 24 30	126	63.3 63.3 63.3		
36 42 49 24	126	63.3 63.3 63.3		
30 36 42	132	63.3 63.3 63.3		
49		63.3		

DESIGN PRESSURE TABLE (PSF)				
TRIBUTARY		CASE 3		
WIDTH	SPAN HEIGHT	C3		
(INCH)	(INCH)	EXT. (+)		
(IIVCII)		INT. (-)		
24		63.3		
30		63.3		
36	138	63.3		
42		63.3		
49		63.3		
24		63.3		
30		63.3		
36	144	63.3		
42		63.3		
49		63.3		
24		63.3		
30		63.3		
36	150	63.3		
42		63.3		
49		63.3		
24		63.3		
30		63.3		
36	156	63.3		
42		63.3		
49		63.3		
24		63.3		
30	]	63.3		
36	162	63.3		
42	]	63.3		
49	<u> </u>	63.3		
24		63.3		
30	]	63.3		
36	168	63.3		
42	]	63.3		
49	<u> </u>	63.3		
24		63.3		
30	]	63.3		
36	174	63.3		
42		63.3		
49	]	63.3		

# DEPENDABLE

LEADERS IN ECO-EFFICIENT STOREFRONT, CURTAINWALL AND ENTRANCE SYSTEMS

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

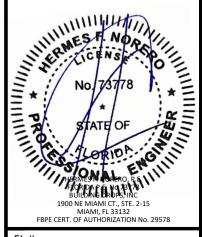
TITLE: SERIES 400T CURTAIN WALL - (HVHZ) (IMPACT) VERTICAL SECTIONS

BUILDING DROPS, INC.

1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)734, 4738
FAX. (954)744, 4738

REMARKS BY DATE MULLION UPDATE DI 2/2024

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION FO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



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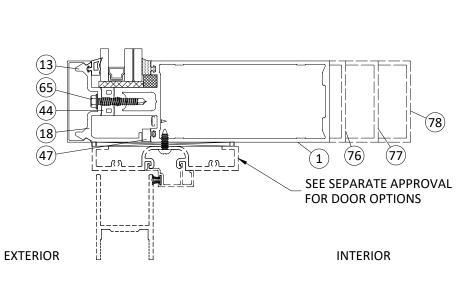
DATE: 12.19.23 DWG. BY: CHK. BY:

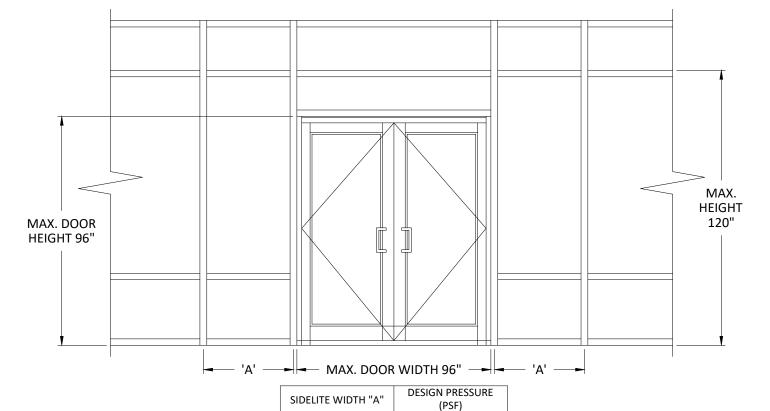
MS NTS SCALE:

DWG. #:

**TLI017** 

### **DOOR SECTION DETAILS**

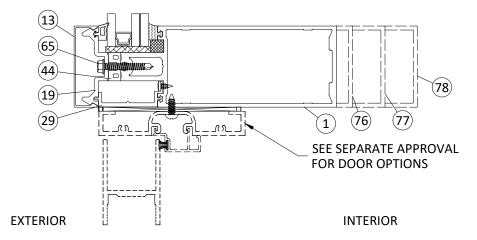




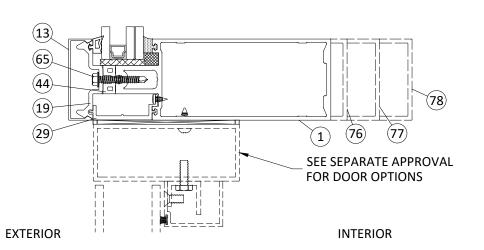


# **DOOR HEAD**

**WITH TRANSOM STANDARD** 







+63.3 / -63.3



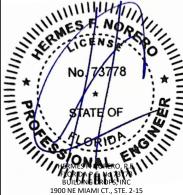
3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 4001 CURTAIN WALL (HVHZ) (IMPACT) DOOR SECTION DETAILS

REMARKS

BY DATE DI 2/2024 MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION A SPECIFIC STIE. IS THE CONTINUOS CAUGE INSTALLATION
O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN,
LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE
SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



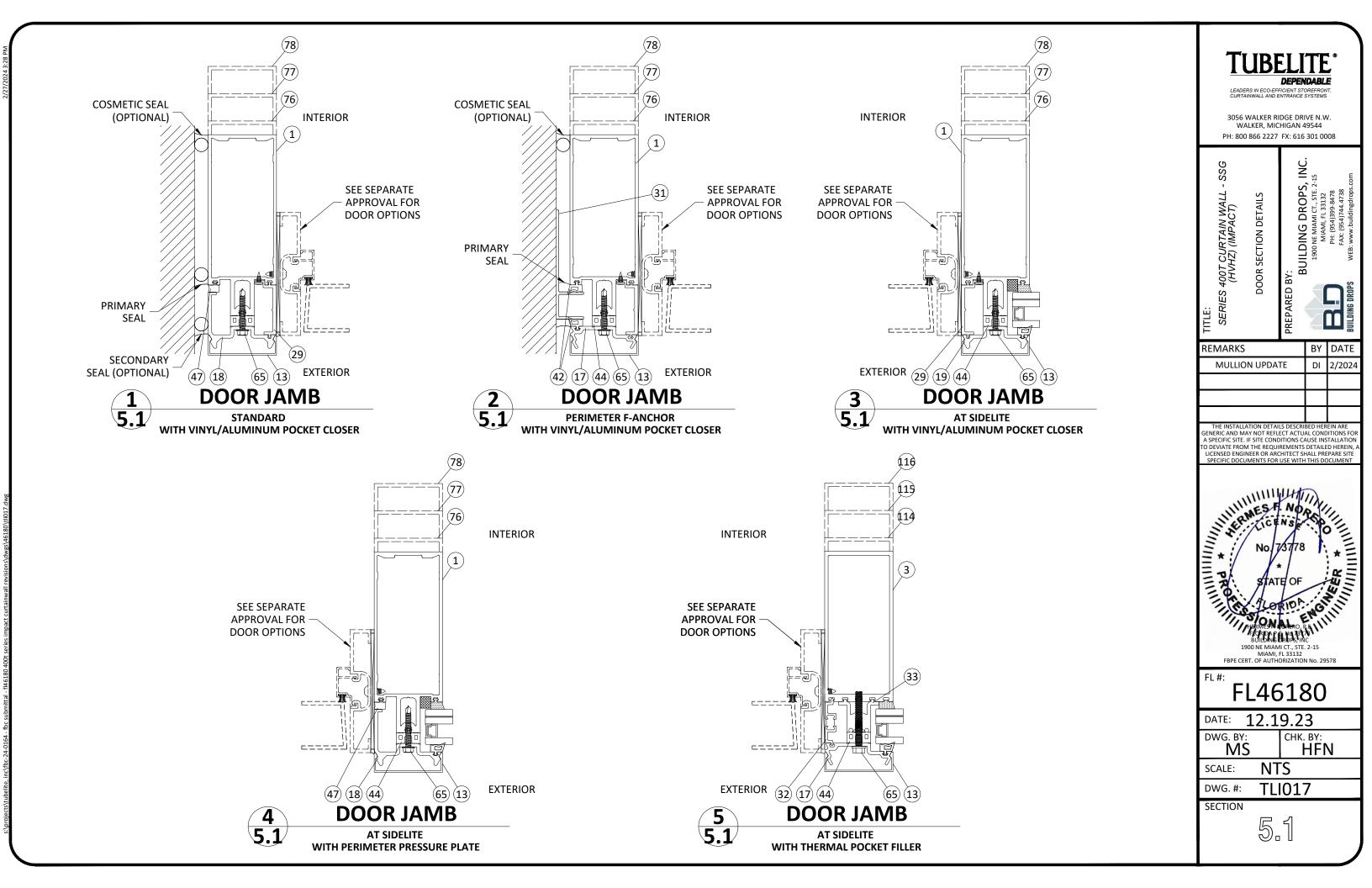
1900 NE MIAMI CT., STE. 2-15 MIAMI, FL 33132 FBPE CERT. OF AUTHORIZATION No. 29578

FL46180

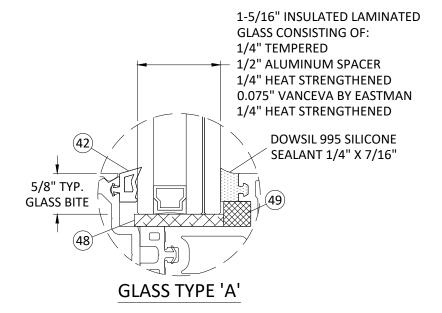
12.19.23 DATE:

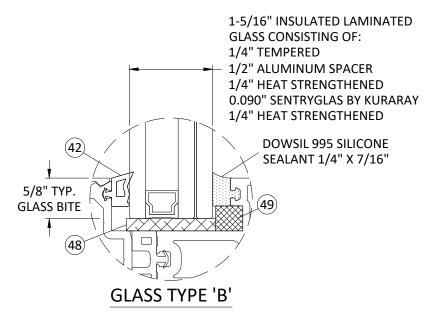
CHK. BY: DWG. BY: MS NTS SCALE:

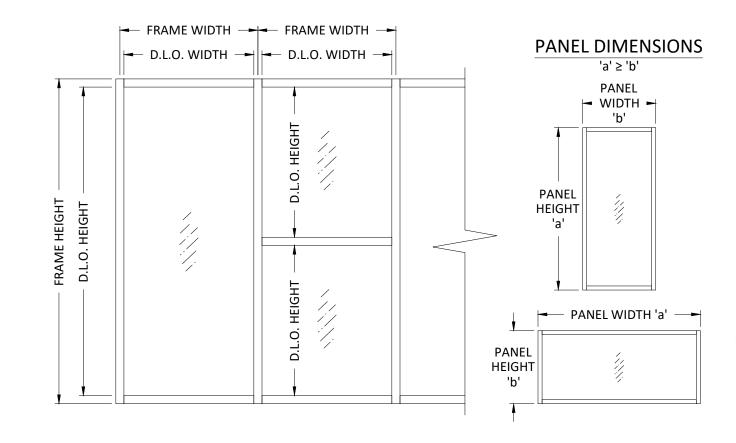
DWG. #: **TLI017** 



# GLAZING DETAILS AND CAPACITY (L.M.I.)







### **GLAZING NOTES:**

1. GLASS TYPE & THICKNESS COMPLIES WITH ASTM E1300 REQUIREMENTS AS WELL AS APPLICABLE SAFETY GLAZING REQUIREMENTS PER THE FBC. TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC

D.L.O. WIDTH = FRAME WIDTH - 2.5"

D.L.O. HEIGHT = FRAME HEIGHT - 5"

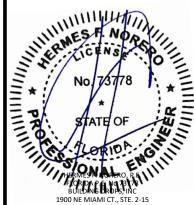
- SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
- 4. D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES IN DESIGN PRESSURE TABLES.

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

UILDING DROPS, SERIES 4001 CURTAIN WALL (HVHZ) (IMPACT) GLAZING DETAILS

REMARKS BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE SENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



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FL46180

12.19.23 DATE: DWG. BY: CHK. BY:

MS SCALE:

HFN NTS

DWG. #:

**TLI017** 

# GLAZING DETAILS AND CAPACITY (L.M.I.)

GLASS LOAD CAPACITY (PSF)			
NOMIN	AL DIMS.	TYPE 'A'	TYPE 'B'
D.L.O. WIDTH (in.)	D.L.O. HEIGHT (in.)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
21.5	, ,	90.0	90.0
27.5	1	90.0	90.0
33.5	67	87.9	87.9
39.5	1	74.5	74.5
46.5	1	63.3	63.3
21.5		90.0	90.0
27.5	1	90.0	90.0
33.5	73	87.9	87.9
39.5	10	74.5	74.5
46.5	†	63.3	63.3
21.5		90.0	90.0
27.5	†	90.0	90.0
33.5	79	87.9	87.9
39.5	1 /3	74.5	74.5
46.5	†	63.3	63.3
21.5		90.0	90.0
27.5	1	90.0	90.0
33.5	85	87.9	87.9
39.5		74.5	74.5
46.5	+	63.3	63.3
21.5		90.0	90.0
27.5	+	90.0	90.0
33.5	91	86.6	86.6
39.5	1 91	74.5	74.5
46.5	+	63.3	63.3
21.5		90.0	90.0
27.5	1	90.0	90.0
33.5	97	85.4	85.4
39.5	- 31	74.5	74.5
46.5	+	63.3	63.3
21.5	-	90.0	90.0
27.5	+	90.0	90.0
	102		
33.5	103	84.3 74.1	84.3
39.5	+		74.1
46.5		63.3	63.3

GLASS LOAD CAPACITY (PSF)			
NOMINA	NOMINAL DIMS.		TYPE 'B'
D.L.O. WIDTH (in.)	D.L.O. HEIGHT (in.)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
21.5		90.0	90.0
27.5		90.0	90.0
33.5	109	83.4	83.4
39.5		73.2	73.2
46.5		63.3	63.3
21.5		90.0	90.0
27.5		90.0	90.0
33.5	115	82.7	82.7
39.5		72.3	72.3
46.5		63.3	63.3
21.5		90.0	90.0
27.5		90.0	90.0
33.5	118.5	82.3	82.3
39.5		71.9	71.9
46.5		63.3	63.3
21.5		90.0	90.0
27.5	121	90.0	90.0
33.5	121	82.0	82.0
39.5		71.6	71.6
21.5		90.0	90.0
27.5	127	90.0	90.0
33.5	127	81.4	81.4
39.5		70.9	70.9
21.5		90.0	90.0
27.5	133	90.0	90.0
33.5	133	80.8	80.8
39.5		70.3	70.3
21.5		90.0	90.0
27.5	139	90.0	90.0
33.5	133	80.3	80.3
39.5		69.8	69.8
21.5		90.0	90.0
27.5	143.25	90.0	90.0
33.5		80.0	80.0

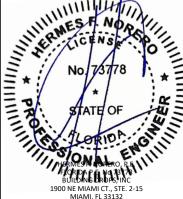
- 1. CHART VALUES PROVIDE MAXIMUM DESIGN PRESSURES ACCORDING TO ASTM E1300 FOR GIVEN GLASS DIMENSIONS 'a' AND 'b' (a ≥ b, REFER TO DIAGRAM ON SECTION 6.0), AND CH. 17 OF THE FBC FOR SIZES OTHER THAN TESTED
- 2. DO NOT EXCEED MULLION CAPACITY SELECTED OR ANCHOR **CAPACITY IN DESIGN PRESSURE CHARTS**

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REMARKS

BY DATE MULLION UPDATE

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O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, I
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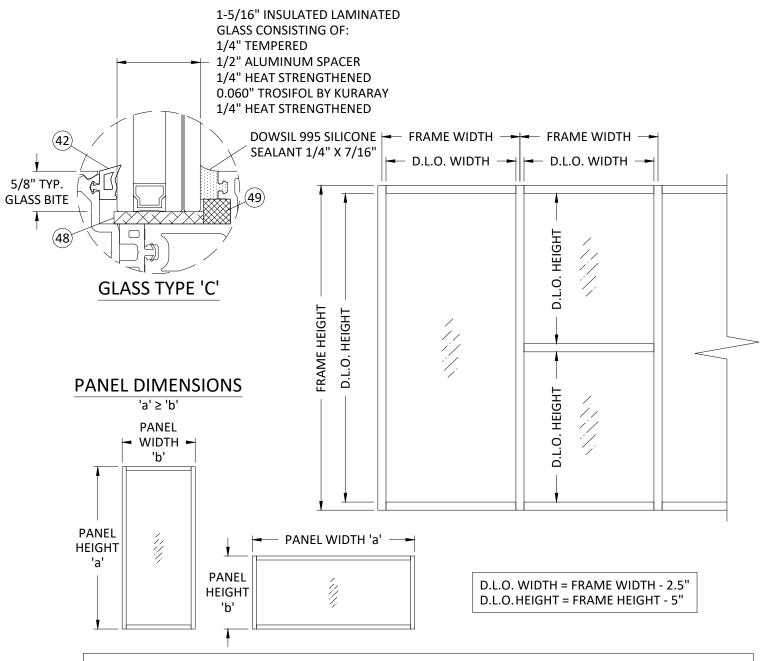
DWG. BY: MS SCALE:

CHK. BY: HFN NTS

DWG. #:

**TLI017** 

# GLAZING DETAILS AND CAPACITY (S.M.I.)



### **GLAZING NOTES:**

- 1. GLASS TYPE & THICKNESS COMPLIES WITH ASTM E1300 REQUIREMENTS AS WELL AS APPLICABLE SAFETY GLAZING REQUIREMENTS PER THE FBC. TEMPER AND SAFETY GLAZING REQUIREMENTS SHALL BE REVIEWED ON A SITE SPECIFIC BASIS.
- 2. SETTING BLOCK DUROMETER HARDNESS OF 70-90 (SHORE A) AS REFERENCED IN FBC CHAPTER 24.
- 3. SETTING BLOCKS TO BE LOCATED AT 1/4 SPAN LENGTH FOR GLASS WIDER THAN 36" AS PER FBC CHAPTER 24.
- 4. D.L.O. AND DESIGN PRESSURES MAY NOT EXCEED MAX VALUES IN DESIGN PRESSURE TABLES.

### NOTES:

- CHART VALUES PROVIDE MAXIMUM DESIGN PRESSURES ACCORDING TO ASTM E1300 FOR GIVEN GLASS DIMENSIONS 'a' AND 'b' (a ≥ b), AND CH. 17 OF THE FBC FOR SIZES OTHER THAN TESTED
- DO NOT EXCEED MULLION CAPACITY SELECTED OR ANCHOR CAPACITY IN DESIGN PRESSURE CHARTS

GLASS LOAD CAPACITY				
	(PSF)			
NOMINA	NOMINAL DIMS.			
D.L.O.	D.L.O.	EXT. (+)		
WIDTH	HEIGHT	INT. (-)		
(in.)	(in.)	` ,		
21.5		90.0		
27.5		90.0		
33.5	67	87.9		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	73	87.9		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	79	87.9		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	85	87.9		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	91	86.6		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	97	85.4		
39.5		74.5		
46.5		63.3		
21.5		90.0		
27.5		90.0		
33.5	103	84.3		
39.5		74.1		
46.5		63.3		
. 3.3		- 55.5		

GLASS L	OAD CAP	ACITY
	(PSF)	
NOMINA	AL DIMS.	TYPE 'C'
D.L.O. WIDTH (in.)	D.L.O. HEIGHT (in.)	EXT. (+) INT. (-)
21.5		90.0
27.5		90.0
33.5	109	83.4
39.5		73.2
46.5		63.3
21.5		90.0
27.5		90.0
33.5	115	82.7
39.5		72.3
46.5		63.3
21.5		90.0
27.5 33.5		90.0
	118.5	82.3
39.5		71.9
46.5		63.3
21.5		90.0
27.5	121	90.0
33.5	121	82.0
39.5		71.6
21.5		90.0
27.5	127	90.0
33.5	12/	81.4
39.5		70.9
21.5		90.0
27.5	133	90.0
33.5	133	80.8
39.5		70.3
21.5		90.0
27.5	139	90.0
33.5	139	80.3
39.5		69.8
21.5		90.0
27.5	143.25	90.0
33.5		80.0

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL (HVHZ) (IMPACT)

GLAZING DETAILS

UILDING DROPS,

REMARKS BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE SENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO D DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE



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12.19.23

DWG. BY: MS

CHK. BY: HFN NTS

SCALE: DWG. #:

**TLI017** 

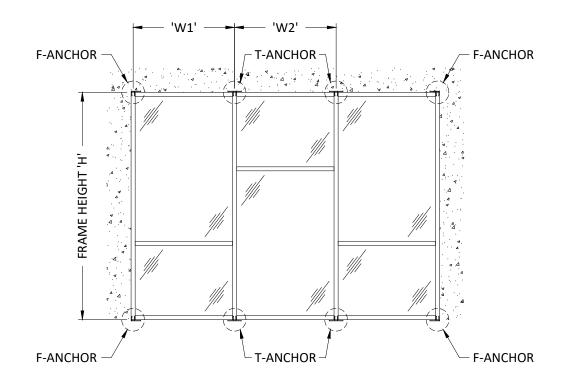
### **ANCHOR DETAILS**

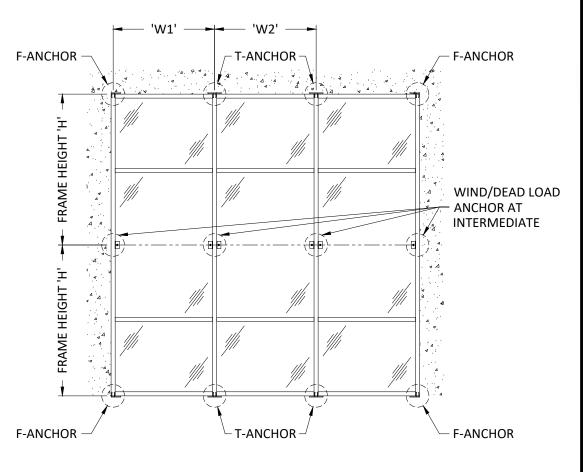
ТҮРЕ	DIAMETER	ANCHOR TYPE	SUBSTRATE	MIN. EMBEDMENT	MIN. EDGE DISTANCE
А	1/4"	ULTRACON+	UNCRACKED CONCRETE, MIN. F'C = 3000 PSI	1-3/4"	2-3/4"
В	3/8"	HILTI KWIK BOLT TZ2	UNCRACKED CONCRETE, MIN. F'C = 3000 PSI	2-1/2"	3-7/8"
С	3/8"	LAG SCREW	2X WOOD, MIN. S.G. = 0.55	1-1/2"	1"
D	3/8"	GRADE 5 SELF-DRILLING/ SELF-TAPPING SCREW	18 GA. (0.478") MIN. STEEL STUD, Fy = 33 KSI, OR 0.08" MIN. 6063-T5 ALUMINUM	3 THREADS MIN. ENGAGEMENT	3/4"
Е	1/2"	SCREW-BOLT+	UNCRACKED CONCRETE, MIN. F'C = 3000 PSI	3"	5"
F	1/2"	HILTI KWIK BOLT TZ2	UNCRACKED CONCRETE, MIN. F'C = 3000 PSI	3-3/4"	4-1/4"
G	1/2"	LAG SCREW	2X WOOD, MIN. S.G. = 0.55	2"	1"
Н	1/2"	GRADE 5 SELF-DRILLING/ SELF-TAPPING SCREW	1/4" MIN. STEEL STUD, Fu = 55 KSI, OR 3/8" MIN. 6063-T5 ALUMINUM	3 THREADS MIN. ENGAGEMENT	1-1/2"

### NOTE:

- 1. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH ANCHOR MANUFACTURER'S INSTALLATION INSTRUCTIONS.
- REFER TO ANCHOR LAYOUTS AT RIGHT FOR LOCATIONS AND DETERMINING MAX. FRAME HEIGHT (H) AND TRIBUTARY WIDTHS (W).
- 3. FOR SITE CONDITIONS NOT SHOWN IN THE DETAILS HEREIN OR EDGE DISTANCE REQUIREMENTS TO BE MODIFIED, ANCHORS MAY BE ENGINEERED ON A SITE SPECIFIC BASIS.
- 4. REFER TO SECTION 7 FOR ANCHOR CONFIGURATIONS, T & F ANCHOR TYPE, AND CAPACITIES.
- REFER TO SECTION 8 FOR WIND/DEAD LOAD ANCHOR CONFIGURATIONS, TYPE, AND CAPACITIES.

MULLION SPACING OR BAY WIDTH, 'W', FOR F-ANCHORS AT JAMBS	W1
MULLION SPACING OR BAY WIDTH, 'W', FOR T-ANCHORS	<u>W1 + W2</u> 2
MULLION SPACING OR BAY WIDTH, 'W', FOR F-ANCHORS AT VERTICAL MULL WITH DOORS	<u>W1 + W2</u> 2





3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 4001 CURTAIN WALL (HVHZ) (IMPACT) ANCHOR DETAILS

REMARKS BY DATE MULLION UPDATE DI 2/2024

UILDING DROPS,

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



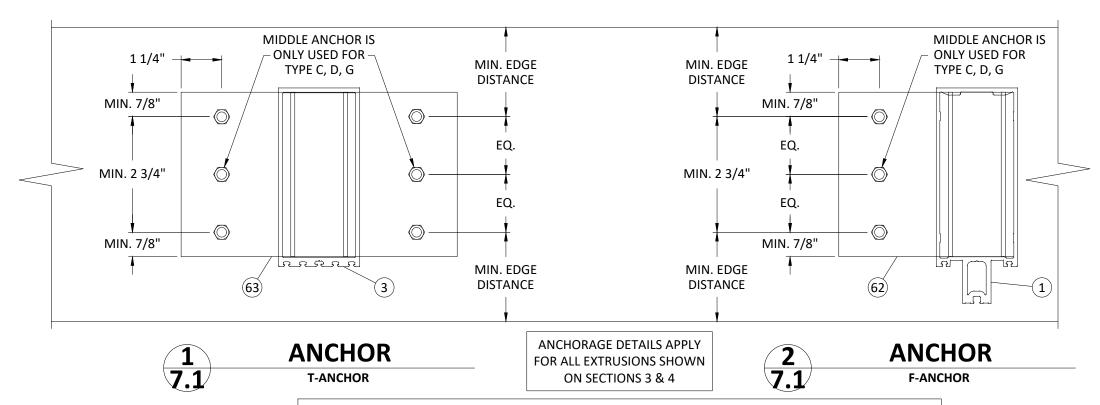
FL46180

12.19.23 DATE: DWG. BY: CHK. BY: HFN

MS NTS SCALE:

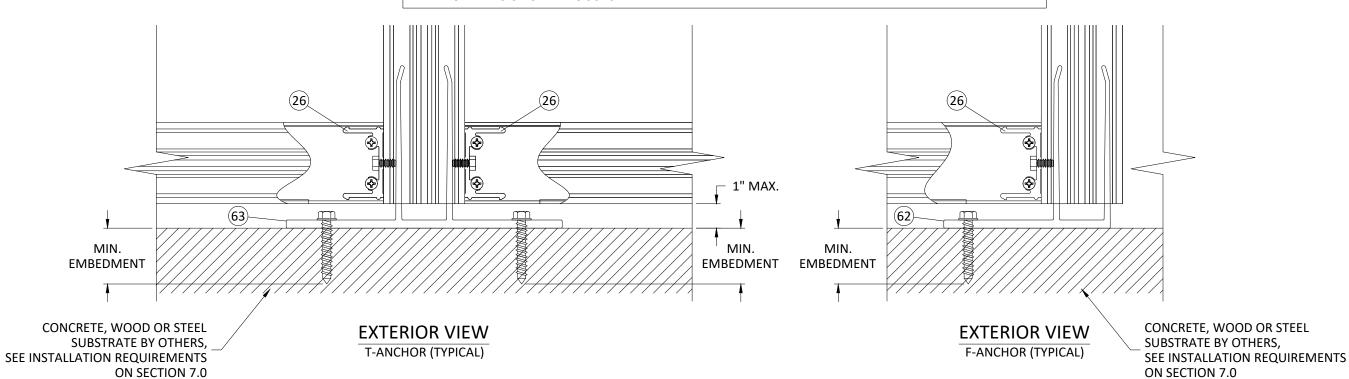
**TLI017** DWG. #:

SECTION



### NOTE:

- ANCHORS SHOWN HEREIN ARE FOR ILLUSTRATION PURPOSES ONLY. ACTUAL ANCHOR IDENTIFICATION SHALL BE PER ANCHOR MANUFACTURERS INSTALLATION INSTRUCTIONS.
- 2. ANCHOR BOLT EXTENSIONS MAY BE CLIPPED TO T.O. HEX NUT AND SHEAR BLOCKS MAY BE NOTCHED TO ALLOW FOR ANCHOR CLEARANCE.
- 3. REFER TO INSTALLATION ANCHOR REQUIREMENTS FOR MINIMUM EDGE DISTANCES, EMBEDMENTS, & PROPERTIES OF OPENING SUBSTRATE.



TUBELITE\*

LEADERS IN ECO-EFFICIENT STOREFRON

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL - SS( (HVHZ) (IMPACT) ANCHOR DETAILS

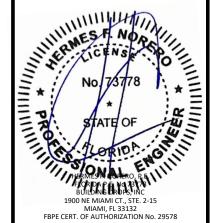
ANCHOR DELA

UILDING DROPS,

REMARKS BY DATE

MULLION UPDATE DI 2/2024

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FL46180

DATE: 12.19.23

DWG. BY: CHK. BY:

MS SCALE:

NTS

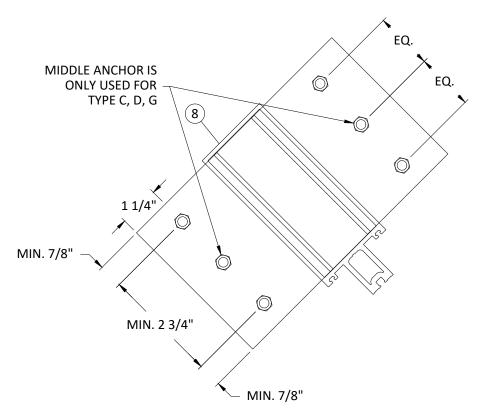
DWG. #:

SECTION

7.1

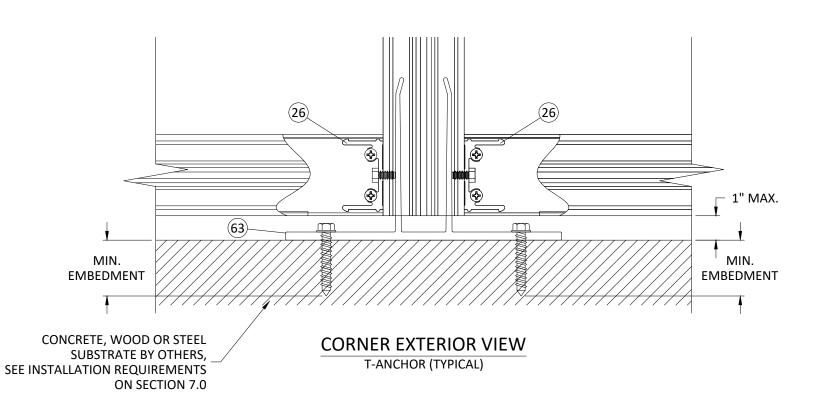
**TLI017** 

# **ANCHOR DETAILS**



ANCHORAGE DETAILS APPLY FOR ALL EXTRUSIONS SHOWN ON SECTIONS 3 & 4

**ANCHOR** T-ANCHOR



3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT) ANCHOR DETAILS PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478
FAX: (954)744.4738
FAX: (954)744.4738

BY DATE REMARKS DI 2/2024 MULLION UPDATE

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FL46180

12.19.23 DATE:

DWG. BY: MS SCALE:

CHK. BY: NTS

DWG. #:

**TLI017** SECTION

# ANCHOR CAPACITY - F & T ANCHOR

	ANCHOR LOAD CAPACITY - PSF									
		E	EXT. (+	-) & IN	IT (-)					
NOMINA	L DIMS.		•	•		R TYPE				
TRIBUTARY	FRAME									
WIDTH 'W' (in.)	HEIGHT 'H' (in.)	Α	В	С	D	E	F	G	н	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	90	90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		84.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		72.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	96	90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		78.8	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		67.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	102	86.5	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		74.2	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		63.6	90.0	89.3	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	108	81.7	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		70.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		60.1	90.0	84.4	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	112	78.8	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		67.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		57.9	90.0	81.3	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	114	77.4	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		66.4	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
49		56.9	90.0	79.9	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		88.3	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	120	73.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		63.1	90.0	88.6	90.0	90.0	90.0	90.0	90.0	
49		54.0	90.0	75.9	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		84.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	126	70.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		60.1	90.0	84.4	90.0	90.0	90.0	90.0	90.0	
49		51.5	90.0	72.3	90.0	90.0	90.0	90.0	90.0	
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
30		80.3	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
36	132	66.9	90.0	90.0	90.0	90.0	90.0	90.0	90.0	
42		57.3	90.0	80.5	90.0	90.0	90.0	90.0	90.0	
49		49.1	90.0	69.0	90.0	90.0	90.0	90.0	90.0	

ANCHOR LOAD CAPACITY - PSF EXT. (+) & INT (-)											
NOMINA	NOMINAL DIMS.  ANCHOR TYPE										
RIBUTARY	FRAME				Aiterie						
WIDTH	HEIGHT	A	В	С	D	Е	F	G	н		
'W' (in.)	'H' (in.)					_	•				
24	()	90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		76.8	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	138	64.0	90.0	89.9	90.0	90.0	90.0	90.0	90.0		
42	100	54.8	90.0	77.0	90.0	90.0	90.0	90.0	90.0		
49		47.0	90.0	66.0	90.0	90.0	90.0	90.0	90.0		
24		90.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		73.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	144	61.3	90.0	86.1	90.0	90.0	90.0	90.0	90.0		
42		52.5	90.0	73.8	90.0	90.0	90.0	90.0	90.0		
49		45.0	90.0	63.3	90.0	90.0	90.0	90.0	90.0		
24		89.3	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		71.5	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	148.25	59.5	90.0	83.6	90.0	90.0	90.0	90.0	90.0		
42		51.0	90.0	71.7	90.0	90.0	90.0	90.0	90.0		
49		43.8	87.5	61.5	90.0	90.0	90.0	90.0	90.0		
24		88.3	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		70.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	150	58.9	90.0	82.7	90.0	90.0	90.0	90.0	90.0		
42		50.4	90.0	70.9	90.0	90.0	90.0	90.0	90.0		
49		43.2	86.5	60.7	90.0	90.0	90.0	90.0	90.0		
24		84.9	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		67.9	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	156	56.6	90.0	79.5	90.0	90.0	90.0	90.0	90.0		
42		48.5	90.0	68.1	90.0	90.0	90.0	90.0	90.0		
49		41.6	83.2	58.4	90.0	90.0	90.0	90.0	90.0		
24		81.7	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		65.4	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
36	162	54.5	90.0	76.5	90.0	90.0	90.0	90.0	90.0		
42		46.7	90.0	65.6	90.0	90.0	90.0	90.0	90.0		
49		40.0	80.1	56.2	90.0	90.0	90.0	88.2	90.0		
24		78.8	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		63.1	90.0	88.6	90.0	90.0	90.0	90.0	90.0		
36	168	52.5	90.0	73.8	90.0	90.0	90.0	90.0	90.0		
42	-00	45.0	90.0	63.3	90.0	90.0	90.0	90.0	90.0		
49		38.6	77.2	54.2	89.6	90.0	90.0	85.0	90.0		
24		76.1	90.0	90.0	90.0	90.0	90.0	90.0	90.0		
30		60.9	90.0	85.5	90.0	90.0	90.0	90.0	90.0		
36	174	50.7	90.0	71.3	90.0	90.0	90.0	90.0	90.0		
42		43.5	87.0	61.1	90.0	90.0	90.0	90.0	90.0		
49		37.3	74.6	52.4	86.5	90.0	90.0	82.1	90.0		

### NOT

1. REFER TO SECTIONS 7.0 THRU 7.2 FOR ANCHOR DETAILS AND REQUIREMENTS, AND DETERMINING MAX. SPAN HEIGHTS 'H' AND TRIBUTARY WIDTHS 'W'.

# TUBELITE\*

LEADERS IN ECO-EFFICIENT STOREFRON

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

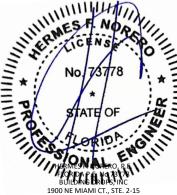
ANCHOR DETAILS

BUILDING DROPS, IN
1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH. (954)399-8478
FAX: (954)744.4738
NUEB: www.buildingdrops.com

REMARKS BY DATE

MULLION UPDATE DI 2/2024

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1900 NE MIAMI CT., STE. 2-15 MIAMI, FL 33132 FBPE CERT. OF AUTHORIZATION No.

FL46180

DATE: 12.19.23

DWG. BY: CHK. BY: HFN

SCALE: NTS

DWG. #:

#: TLI017

SECTION

### ANCHOR CAPACITY - F ANCHOR AT DOOR JAMB TO SIDELITE

	Α	NCHO	R LOA	D CAF	PACITY	/ - PSF	i		
			EXT. (+	-) & IN	IT (-)				
NOMINA	L DIMS.		•	•		R TYPE			
TRIBUTARY	FRAME								
WIDTH 'W' (in.)	HEIGHT 'H' (in.)	Α	В	С	D	E	F	G	Н
24		73.6	90.0	90.0	90.0	90.0	90.0	90.0	90.0
30		58.9	90.0	82.7	90.0	90.0	90.0	90.0	90.0
36	90	49.0	90.0	68.9	90.0	90.0	90.0	90.0	90.0
42		42.0	84.1	59.0	90.0	90.0	90.0	90.0	90.0
49		36.0	72.1	50.6	83.6	90.0	90.0	79.4	90.0
24		69.0	90.0	90.0	90.0	90.0	90.0	90.0	90.0
30		55.2	90.0	77.5	90.0	90.0	90.0	90.0	90.0
36	96	46.0	90.0	64.6	90.0	90.0	90.0	90.0	90.0
42		39.4	78.8	55.4	90.0	90.0	90.0	86.8	90.0
49		33.8	67.6	47.5	78.4	86.9	86.9	74.4	90.0
24		64.9	90.0	90.0	90.0	90.0	90.0	90.0	90.0
30		51.9	90.0	72.9	90.0	90.0	90.0	90.0	90.0
36	102	43.3	86.5	60.8	90.0	90.0	90.0	90.0	90.0
42		37.1	74.2	52.1	86.1	90.0	90.0	81.7	90.0
49		31.8	63.6	44.7	73.8	81.8	81.8	70.0	90.0
24		61.3	90.0	86.1	90.0	90.0	90.0	90.0	90.0
30		49.0	90.0	68.9	90.0	90.0	90.0	90.0	90.0
36	108	40.9	81.7	57.4	90.0	90.0	90.0	90.0	90.0
42	100	35.0	70.1	49.2	81.3	90.0	90.0	77.2	90.0
49		30.0	60.1	42.2	69.7	77.2	77.2	66.1	90.0
24		59.1	90.0	83.0	90.0	90.0	90.0	90.0	90.0
30		47.3	90.0	66.4	90.0	90.0	90.0	90.0	90.0
36	112	39.4	78.8	55.4	90.0	90.0	90.0	86.8	90.0
42		33.8	67.6	47.5	78.4	86.9	86.9	74.4	90.0
49		29.0	57.9	40.7	67.2	74.5	74.5	63.8	90.0
24		58.1	90.0	81.6	90.0	90.0	90.0	90.0	90.0
30		46.5	90.0	65.3	90.0	90.0	90.0	90.0	90.0
36	114	38.7	77.4	54.4	89.8	90.0	90.0	85.3	90.0
42		33.2	66.4	46.6	77.0	85.3	85.3	73.1	90.0
49		28.4	56.9	40.0	66.0	73.1	73.1	62.7	90.0
24		55.2	90.0	77.5	90.0	90.0	90.0	90.0	90.0
30		44.1	88.3	62.0	90.0	90.0	90.0	90.0	90.0
36	120	36.8	73.6	51.7	85.4	90.0	90.0	81.0	90.0
42		31.5	63.1	44.3	73.2	81.1	81.1	69.4	90.0
49		27.0	54.0	38.0	62.7	69.5	69.5	59.5	90.0
24		52.5	90.0	73.8	90.0	90.0	90.0	90.0	90.0
30		42.0	84.1	59.0	90.0	90.0	90.0	90.0	90.0
36	126	35.0	70.1	49.2	81.3	90.0	90.0	77.2	90.0
42	-	30.0	60.1	42.2	69.7	77.2	77.2	66.1	90.0
49		25.7	51.5	36.2	59.7	66.2	66.2	56.7	90.0
24		50.2	90.0	70.5	90.0	90.0	90.0	90.0	90.0
30		40.1	80.3	56.4	90.0	90.0	90.0	88.4	90.0
36	132	33.4	66.9	47.0	77.6	86.0	86.0	73.7	90.0
42	-	28.7	57.3	40.3	66.5	73.7	73.7	63.1	90.0
49		24.6	49.1	34.5	57.0	63.2	63.2	54.1	90.0

	А				PACITY	r - PSF	•		
			E <b>XT. (</b> -	+) & IN	1T (-)				
NOMINA		ANCHOR TYPE							
TRIBUTARY WIDTH 'W' (in.)	FRAME HEIGHT 'H' (in.)	A	В	С	D	E	F	G	н
24	• •	48.0	90.0	67.4	90.0	90.0	90.0	90.0	90.
30		38.4	76.8	53.9	89.1	90.0	90.0	84.5	90.
36	138	32.0	64.0	44.9	74.2	82.2	82.2	70.4	90.
42		27.4	54.8	38.5	63.6	70.5	70.5	60.4	90.
49		23.5	47.0	33.0	54.5	60.4	60.4	51.8	90.
24		46.0	90.0	64.6	90.0	90.0	90.0	90.0	90.
30		36.8	73.6	51.7	85.4	90.0	90.0	81.0	90.
36	144	30.7	61.3	43.1	71.1	78.8	78.8	67.5	90.
42		26.3	52.5	36.9	61.0	67.6	67.6	57.9	90.
49		22.5	45.0	31.6	52.3	57.9	57.9	49.6	90.
24		44.7	89.3	62.7	90.0	90.0	90.0	90.0	90.
30	4.40.05	35.7	71.5	50.2	82.9	90.0	90.0	78.7	90.
36	148.25	29.8	59.5	41.8	69.1	76.6	76.6	65.6	90.
42		25.5	51.0	35.8	59.2	65.6	65.6	56.2	90.
49		21.9 44.1	43.8 88.3	30.7 62.0	50.8	56.3	56.3 90.0	48.2 90.0	90.
30		35.3	70.6	49.6	90.0 81.9	90.0	90.0	77.8	90. 90.
36	150	29.4	58.9	41.3	68.3	75.7	75.7	64.8	90.
42	130	25.2	50.4	35.4	58.5	64.9	64.9	55.6	90.
49		21.6	43.2	30.4	50.2	55.6	55.6	47.6	90.
24		42.4	84.9	59.6	90.0	90.0	90.0	90.0	90.
30		34.0	67.9	47.7	78.8	87.3	87.3	74.8	90.
36	156	28.3	56.6	39.7	65.7	72.8	72.8	62.3	90.
42		24.3	48.5	34.1	56.3	62.4	62.4	53.4	90.
49		20.8	41.6	29.2	48.2	53.5	53.5	45.8	90.
24		40.9	81.7	57.4	90.0	90.0	90.0	90.0	90.
30		32.7	65.4	45.9	75.9	84.1	84.1	72.0	90.
36	162	27.2	54.5	38.3	63.2	70.1	70.1	60.0	90.
42		23.4	46.7	32.8	54.2	60.1	60.1	51.4	90.
49		20.0	40.0	28.1	46.5	51.5	51.5	44.1	90.
24		39.4	78.8	55.4	90.0	90.0	90.0	86.8	90.
30		31.5	63.1	44.3	73.2	81.1	81.1	69.4	90.
36	168	26.3	52.5	36.9	61.0	67.6	67.6	57.9	90.
42		22.5	45.0	31.6	52.3	57.9	57.9	49.6	90.
49		19.3	38.6	27.1	44.8	49.6	49.6	42.5	90.
24		38.1	76.1	53.4	88.3	90.0	90.0	83.8	90.
30	474	30.4	60.9	42.8	70.6	78.3	78.3	67.0	90.
36	174	25.4	50.7	35.6	58.9	65.2	65.2	55.9	90.
42 49		21.7 18.6	43.5 37.3	30.5 26.2	50.5 43.2	55.9 47.9	55.9 47.9	47.9 41.1	90. 90.

- 1. REFER TO SECTIONS 7.0 THRU 7.2 FOR ANCHOR DETAILS AND REQUIREMENTS, AND DETERMINING MAX. SPAN HEIGHTS 'H' AND TRIBUTARY WIDTHS 'W'.
- 2. REFER TO SECTION 2, TWIN SPAN ELEVATION FOR LOCATION OF F-ANCHOR WHEN USED AT VERTICAL MULLION BETWEEN DOOR AND D.L.O.

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - : (HVHZ) (IMPACT)

D BY:

BUILDING DROPS, II

1900 NE MIAMI CT., STE. 2-15

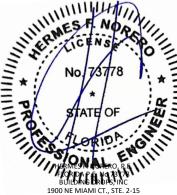
MIAMI, FL 33132

PH: (954)784,4738

FAX: (954)744,4738

REMARKS BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION
O DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, I
LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE
SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



FL46180

DATE: 12.19.23

DWG. BY: MS

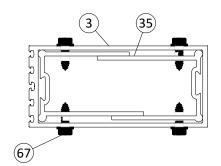
CHK. BY: HFN NTS SCALE:

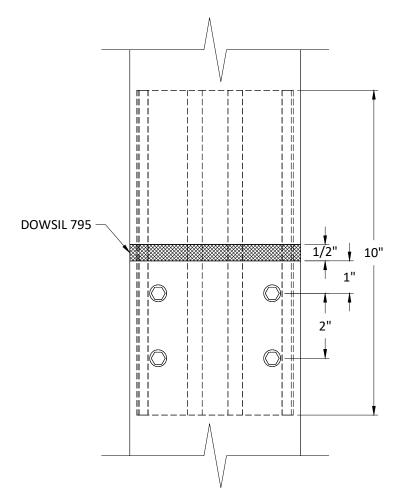
DWG. #:

**TLI017** 

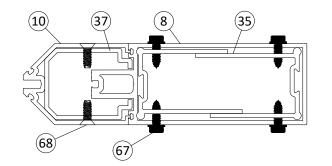
SECTION

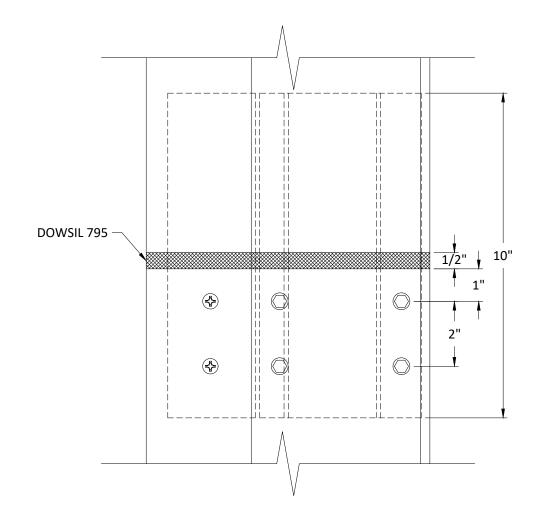
# **MULLION SPLICE**













3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

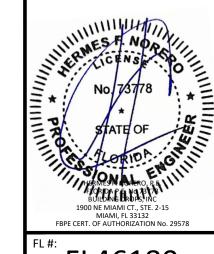
WIND/DEAD LOAD ANCHOR DETAILS

REMARKS

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)399-8478

BY DATE DI 2/2024 MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FOR A SPECIFIC SITE. IF SITE CONDITIONS CAUSE INSTALLATION TO DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, A LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE SPECIFIC DOCUMENTS FOR USE WITH THIS DOCUMENT



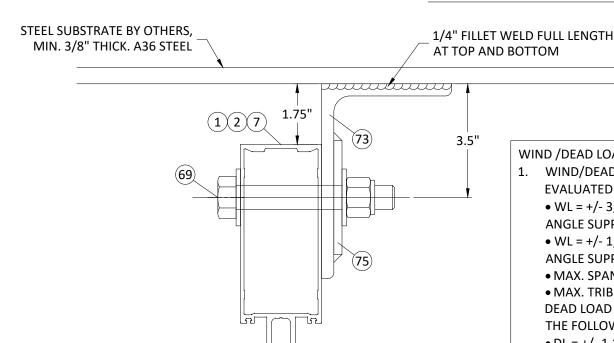
FL46180

12.19.23 DATE:

DWG. BY:

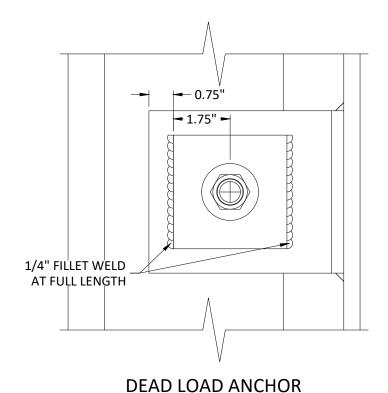
CHK. BY: NTS SCALE:

**TLI017** DWG. #:



### **VERTICAL SECTION** WIND/DEAD LOAD ANCHOR

**AT JAMB** 



AT STEEL SUBSTRATE

WIND /DEAD LOAD ANCHOR NOTES:

- 1. WIND/DEAD LOAD ANCHORS HAVE BEEN **EVALUATED TO THE FOLLOWING:** 
  - WL = +/- 3,748 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
  - WL = +/- 1,874 LBS (UNFACTORED) @ SINGLE **ANGLE SUPPORTS**
  - MAX. SPAN = 14'-6"
  - MAX. TRIB WIDTH = 49"

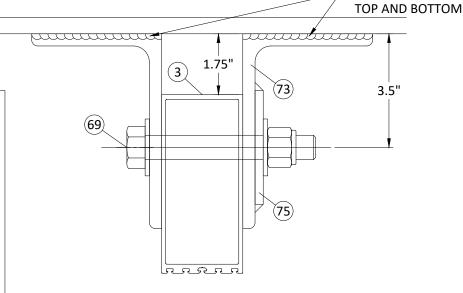
DEAD LOAD ANCHORS HAVE BEEN EVALUATED TO THE FOLLOWING:

- DL = +/- 1,110 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
- DEAD LOAD SHALL BE DETERMINED BY ENGINEER OF RECORD.

### NOTES:

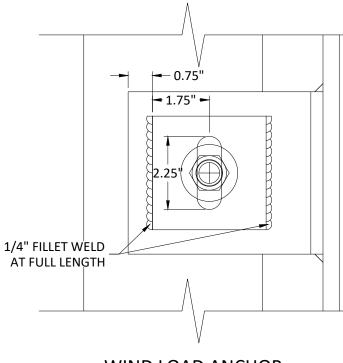
ALTERNATE WIND & DEAD LOAD ANCHORS MAY BE DESIGNED FOR ALTERNATE SITE CONDITIONS AND STEEL ANGLE DESIGN ON A JOB TO JOB BASIS FOR THE APPLICABLE WIND LOADS AS DETERMINED IN ACCORDANCE WITH CH. 16 OF THE FLORIDA BLDG. CODE BY A FLORIDA REGISTERED PROFESSIONAL ENGINEER.

> THE WL/DL ANCHOR HAS BEEN VERIFIED FOR THE DESIGN PRESSURE IN SHEET 4.4



### **VERTICAL SECTION**

WIND/DEAD LOAD ANCHOR AT INTERMEDIATE



WIND LOAD ANCHOR AT STEEL SUBSTRATE

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

1/4" FILLET WELD

**FULL LENGTH AT** 

REMARKS BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE SENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO A SPECIFIC SITE, IF SITE CONDITIONS CAUSE INSTALLATION D DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE



1900 NE MIAMI CT., STE. 2-15 MIAMI, FL 33132 FBPE CERT. OF AUTHORIZATION No. 29578

FL46180

12.19.23DATE: CHK. BY:

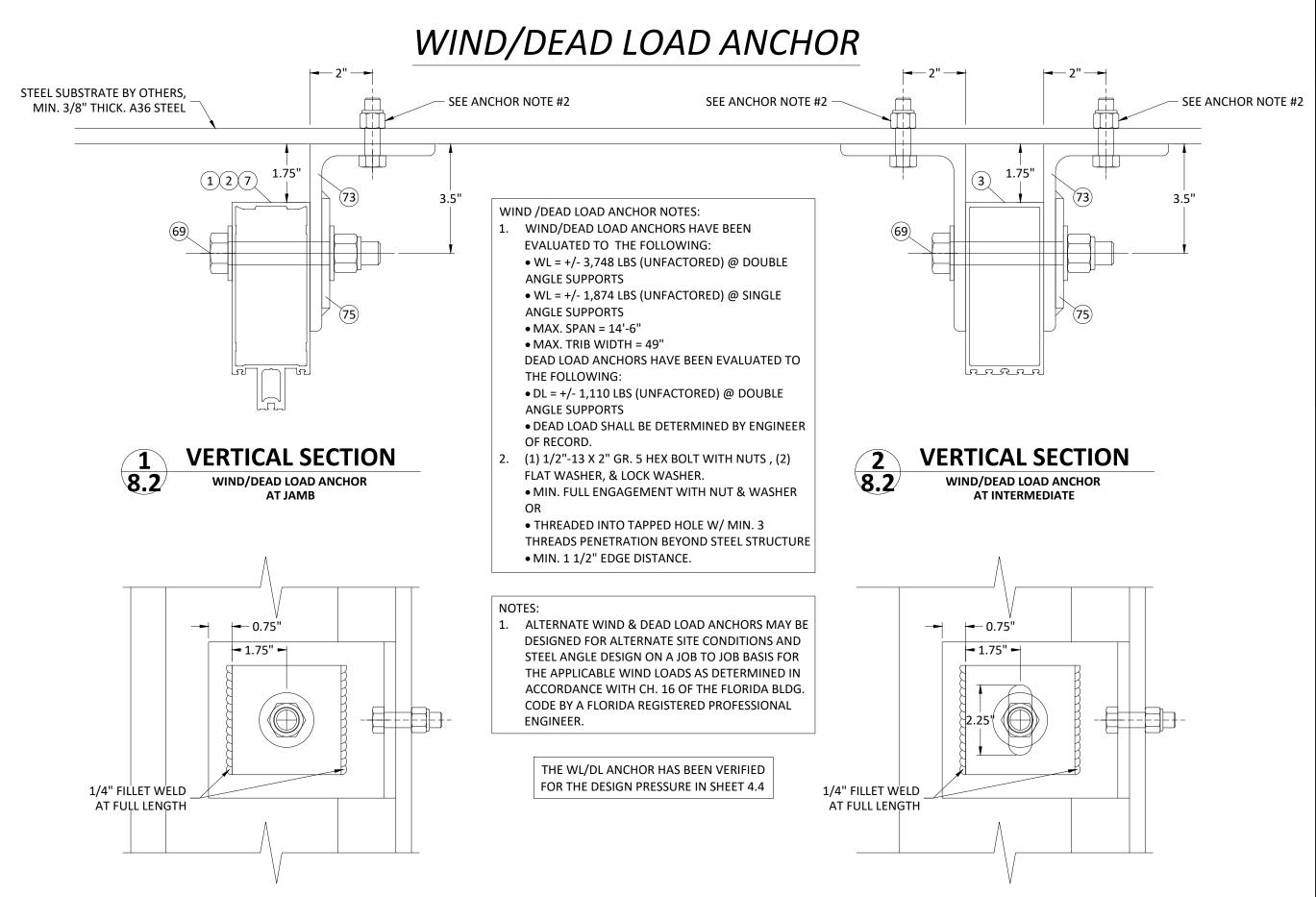
DWG. BY: MS

HFN NTS

**TLI017** DWG. #:

SECTION

SCALE:



**DEAD LOAD ANCHOR** 

AT STEEL SUBSTRATE

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

REMARKS

BY DATE MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE ENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO D DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE



FL46180

12.19.23DATE:

DWG. BY: MS

HFN NTS

CHK. BY:

DWG. #:

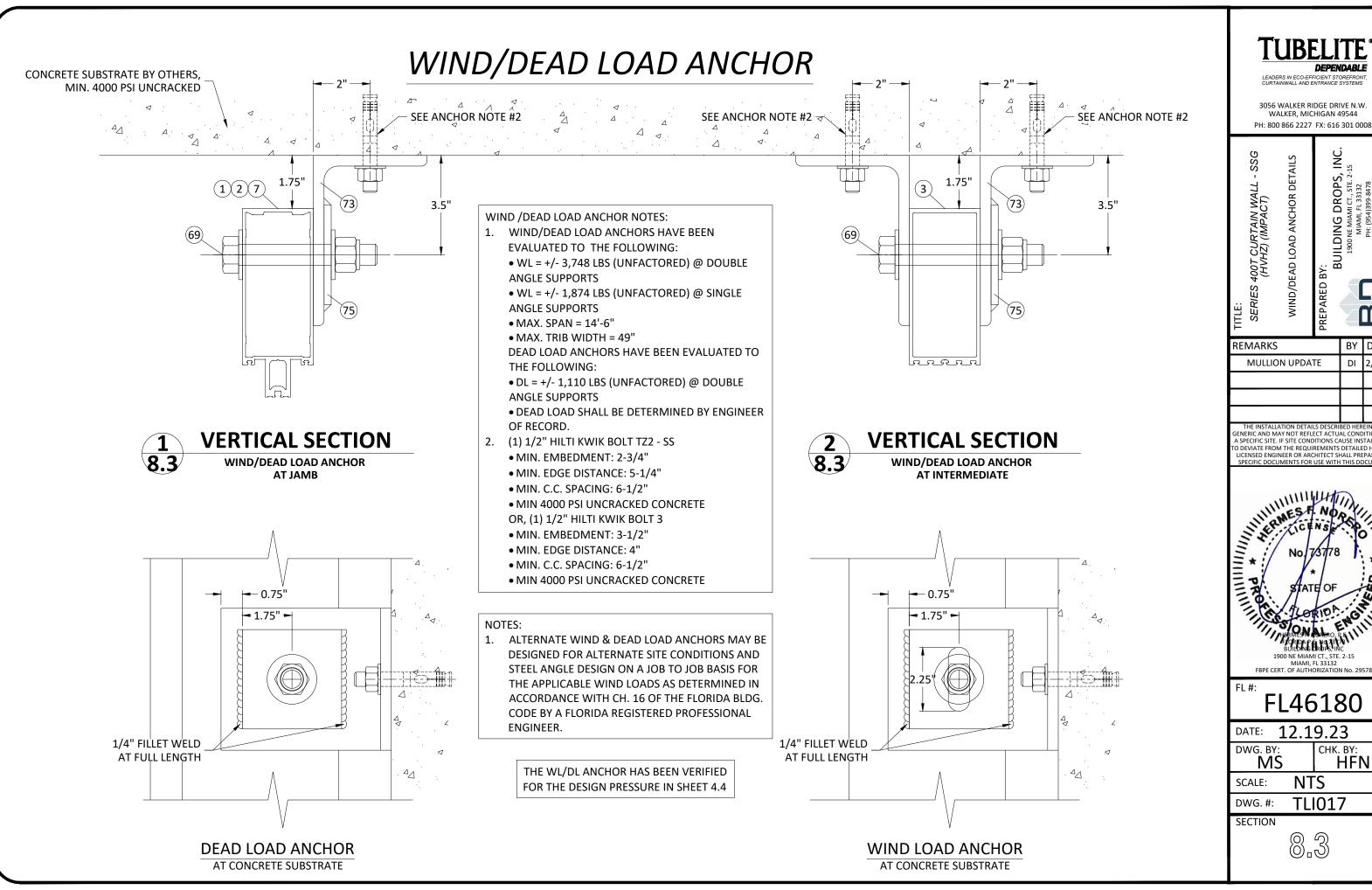
SCALE:

**TLI017** 

SECTION

WIND LOAD ANCHOR

AT STEEL SUBSTRATE

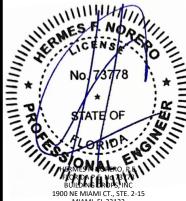


WALKER, MICHIGAN 49544

M

BY DATE DI 2/2024

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE ENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO A SPECIFIC SITE, IF SITE CONDITIONS CAUSE INSTALLATION D DEVIATE FROM THE REQUIREMENTS DETAILED HEREIN, LICENSED ENGINEER OR ARCHITECT SHALL PREPARE SITE



HFN

# WIND/DEAD LOAD ANCHOR

### WIND /DEAD LOAD ANCHOR NOTES:

- 1. WIND/DEAD LOAD ANCHORS HAVE BEEN **EVALUATED TO THE FOLLOWING:** 
  - WL = +/- 3,748 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
  - MAX. SPAN = 14'-6"
  - MAX. TRIB WIDTH = 49" DEAD LOAD ANCHORS HAVE BEEN EVALUATED TO THE FOLLOWING:
  - DL = +/- 1,110 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
  - DEAD LOAD SHALL BE DETERMINED BY ENGINEER OF RECORD.

AT STEEL SUBSTRATE

AT STEEL SUBSTRATE

1. ALTERNATE WIND & DEAD LOAD ANCHORS MAY BE DESIGNED FOR ALTERNATE SITE CONDITIONS AND STEEL ANGLE DESIGN ON A JOB TO JOB BASIS FOR THE APPLICABLE WIND LOADS AS DETERMINED IN ACCORDANCE WITH CH. 16 OF THE FLORIDA BLDG. CODE BY A FLORIDA REGISTERED PROFESSIONAL ENGINEER.

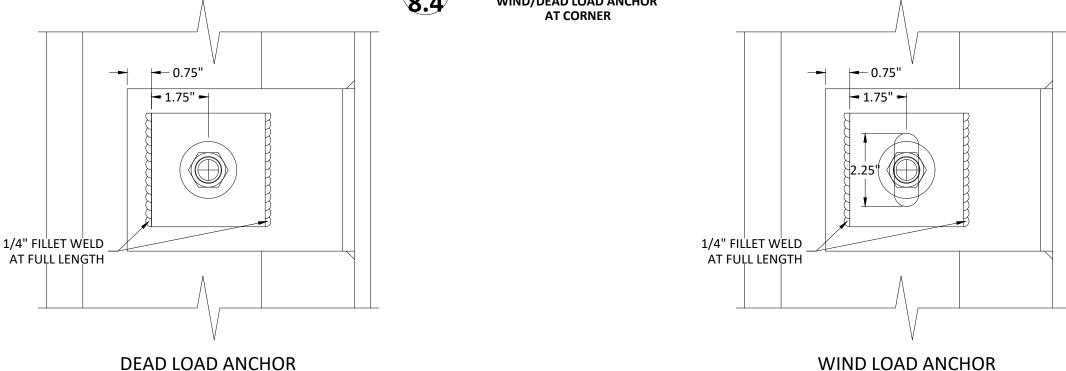
> THE WL/DL ANCHOR HAS BEEN VERIFIED FOR THE DESIGN PRESSURE IN "CASE 3" **TABLE OF SHEET 4.7**

# STEEL SUBSTRATE BY OTHERS, MIN. 3/8" THICK. A36 STEEL 1/4" FILLET WELD FULL LENGTH AT TOP AND BOTTOM (8)

# 8.4

### **VERTICAL SECTION**

WIND/DEAD LOAD ANCHOR

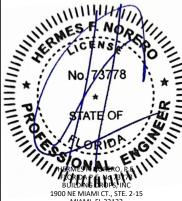


3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

REMARKS

BY DATE MULLION UPDATE

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FL46180

12.19.23 DATE:

DWG. BY: CHK. BY: HFN MS

NTS SCALE: **TLI017** 

DWG. #: SECTION

# WIND/DEAD LOAD ANCHOR

### WIND /DEAD LOAD ANCHOR NOTES:

- 1. WIND/DEAD LOAD ANCHORS HAVE BEEN **EVALUATED TO THE FOLLOWING:** 
  - WL = +/- 3,748 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
  - MAX. SPAN = 14'-6"
  - MAX. TRIB WIDTH = 49"

DEAD LOAD ANCHORS HAVE BEEN EVALUATED TO THE FOLLOWING:

- DL = +/- 1,110 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
- DEAD LOAD SHALL BE DETERMINED BY ENGINEER OF RECORD.
- 2. (1) 1/2"-13 X 2" GR. 5 HEX BOLT WITH NUTS, (2) FLAT WASHER, & LOCK WASHER.
  - MIN. FULL ENGAGEMENT WITH NUT & WASHER
  - THREADED INTO TAPPED HOLE W/ MIN. 3 THREADS PENETRATION BEYOND STEEL STRUCTURE

AT STEEL SUBSTRATE

• MIN. 1 1/2" EDGE DISTANCE.

# STEEL SUBSTRATE **SEE ANCHOR NOTE #2** BY OTHERS, MIN. 3/8" THICK. A36 STEEL (8)

AT STEEL SUBSTRATE

1. ALTERNATE WIND & DEAD LOAD ANCHORS MAY BE DESIGNED FOR ALTERNATE SITE CONDITIONS AND STEEL ANGLE DESIGN ON A JOB TO JOB BASIS FOR THE APPLICABLE WIND LOADS AS DETERMINED IN ACCORDANCE WITH CH. 16 OF THE FLORIDA BLDG. CODE BY A FLORIDA REGISTERED PROFESSIONAL ENGINEER.

> THE WL/DL ANCHOR HAS BEEN VERIFIED FOR THE DESIGN PRESSURE IN "CASE 3" **TABLE OF SHEET 4.7**

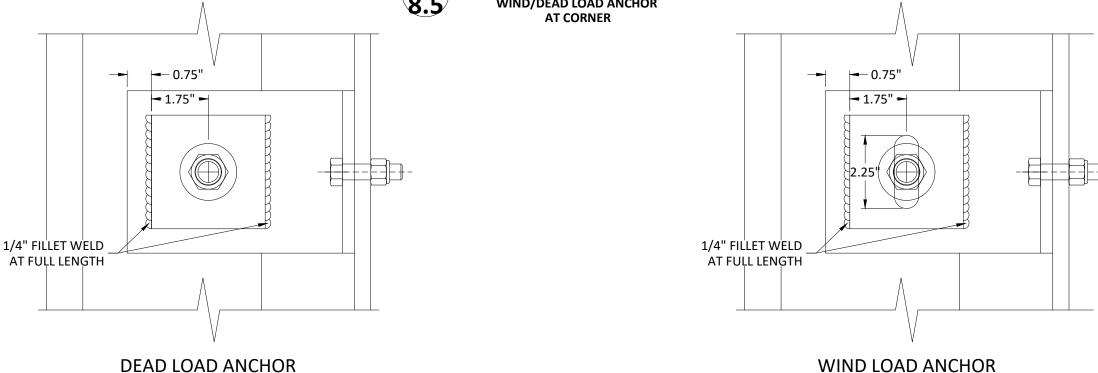


SEE ANCHOR

NOTE #2

### **VERTICAL SECTION**

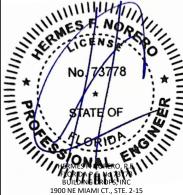
WIND/DEAD LOAD ANCHOR **AT CORNER** 



3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

REMARKS BY DATE MULLION UPDATE

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FL46180

12.19.23 DATE:

DWG. BY: CHK. BY: MS

NTS SCALE: **TLI017** 

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DWG. #: SECTION

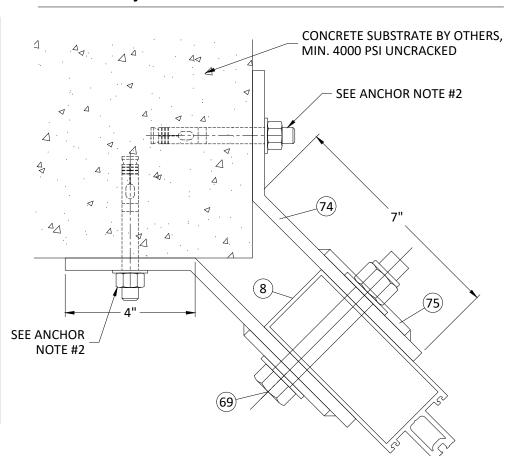
# WIND/DEAD LOAD ANCHOR

### WIND /DEAD LOAD ANCHOR NOTES:

- 1. WIND/DEAD LOAD ANCHORS HAVE BEEN **EVALUATED TO THE FOLLOWING:** 
  - WL = +/- 3,748 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
  - MAX. SPAN = 14'-6"
  - MAX. TRIB WIDTH = 49"

DEAD LOAD ANCHORS HAVE BEEN EVALUATED TO THE FOLLOWING:

- DL = +/- 1,110 LBS (UNFACTORED) @ DOUBLE ANGLE SUPPORTS
- DEAD LOAD SHALL BE DETERMINED BY ENGINEER OF RECORD.
- 2. (1) 1/2" HILTI KWIK BOLT TZ2 SS
  - MIN. EMBEDMENT: 2-3/4"
  - MIN. EDGE DISTANCE: 5-1/4"
  - MIN. C.C. SPACING: 6-1/2"
  - MIN 4000 PSI UNCRACKED CONCRETE
  - OR, (1) 1/2" HILTI KWIK BOLT 3
  - MIN. EMBEDMENT: 3-1/2"
  - MIN. EDGE DISTANCE: 4" • MIN. C.C. SPACING: 6-1/2"
  - MIN 4000 PSI UNCRACKED CONCRETE

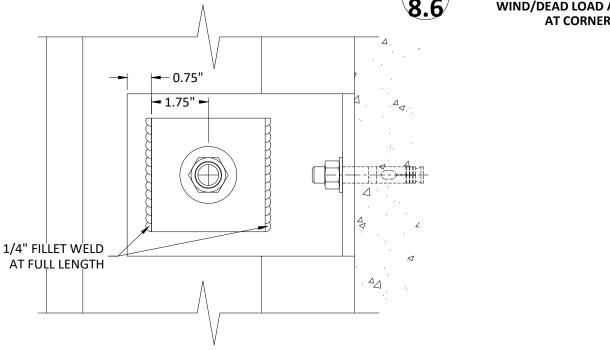


1. ALTERNATE WIND & DEAD LOAD ANCHORS MAY BE DESIGNED FOR ALTERNATE SITE CONDITIONS AND STEEL ANGLE DESIGN ON A JOB TO JOB BASIS FOR THE APPLICABLE WIND LOADS AS DETERMINED IN ACCORDANCE WITH CH. 16 OF THE FLORIDA BLDG. CODE BY A FLORIDA REGISTERED PROFESSIONAL ENGINEER.

> THE WL/DL ANCHOR HAS BEEN VERIFIED FOR THE DESIGN PRESSURE IN "CASE 3" **TABLE OF SHEET 4.7**

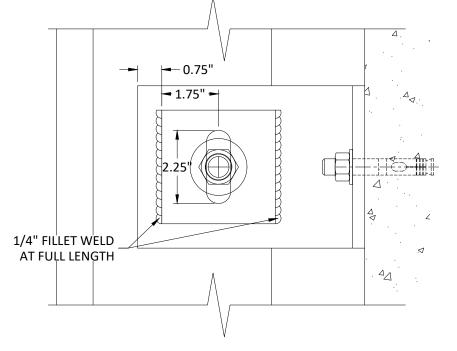
### **VERTICAL SECTION**

WIND/DEAD LOAD ANCHOR **AT CORNER** 



**DEAD LOAD ANCHOR** 

AT CONCRETE SUBSTRATE



WIND LOAD ANCHOR AT CONCRETE SUBSTRATE

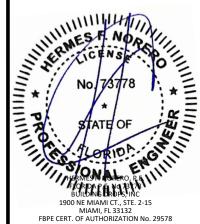
3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

WIND/DEAD LOAD ANCHOR DETAILS

REMARKS

BY DATE MULLION UPDATE

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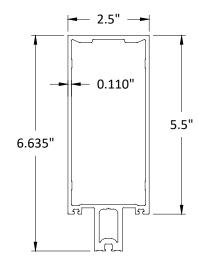
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12.19.23 DATE:

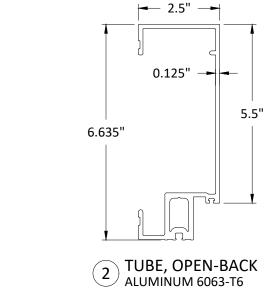
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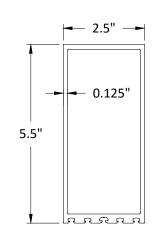
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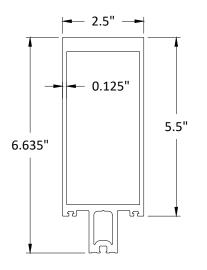
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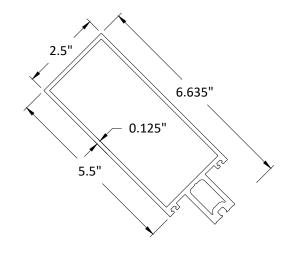


EXTRUSION, TUBE ALUMINUM 6063-T6





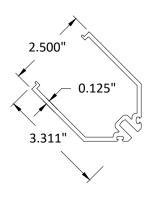


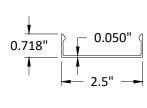


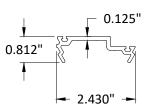
TUBE, SSG ALUMINUM 6063-T6

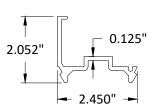
TUBE, HD TUBULAR ALUMINUM 6063-T6

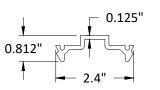
8 TUBE, CORNER ALUMINUM 6063-T6



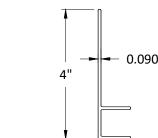








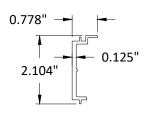
OUTSIDE CORNER ADAPTOR, SSG ALUMINUM 6063-T5

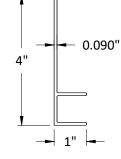


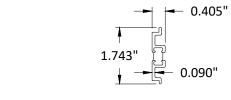
COVER, FACE, 2-1/2" X 3/4" ALUMINUM 6063-T5 OFFSET PRESSURE PLATE, CORNER ALUMINUM 6063-T5

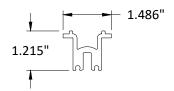


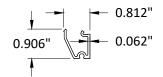
OFFSET PRESSURE PLATE ALUMINUM 6063-T5











29 POCKET FILLER

F-ANCHOR CLIP ALUMINUM 6063-T5

**32** POCKET FILLER, THERMAL ALUMINUM 6063-T5

SCREW APPLIED HORN ALUMINUM 6063-T5

REDUCER
ALUMINUM 6063-T5

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT) COMPONENTS & BILL OF MATERIALS

PREPARED BY:
BUILDING DROPS, IN
1900 NE MIAMI CT, STE. 2-15
MIAMI, FI. 33.132
MIAMI, FI. 33.132

REMARKS	BY	DATE
MULLION UPDATE	DI	2/2024

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO

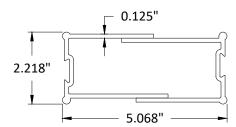


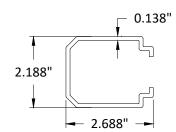
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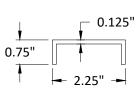
12.19.23 DATE:

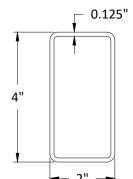
DWG. BY: CHK. BY: MS HFN

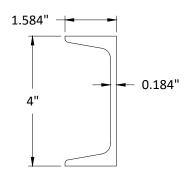
NTS SCALE: DWG. #: **TLI017** 



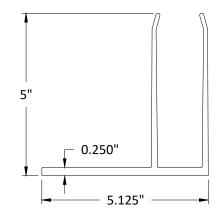




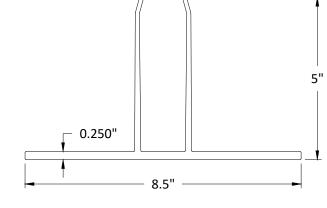




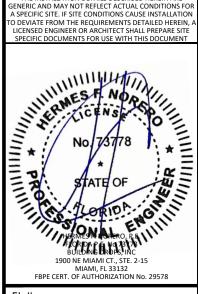
- 35 MULLION SPLICE, INTMD. ALUMINUM 6063-T5
- 37 MULLION SPLICE, ITEM #10 ALUMINUM 6063-T5
- ALUMINUM 6063-T5
- (55) REIN. 2"X4"X11 GA. (120" LONG)
- REIN. C4X5.4 (198" LONG) A36 STEEL
  - REIN. C4X5.4 (96" LONG) A36 STEEL
  - REIN. C4X5.4 (24" LONG) A36 STEEL







63 ANCHOR, 'T' CUT ALUMINUM 6063-T6



DEPENDABLE

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT) COMPONENTS & BILL OF MATERIALS

PREPARED BY:

BUILDING DROPS, INC.

1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)744, 4738
FAX: (954)744, 4738

REMARKS BY DATE DI 2/2024 MULLION UPDATE

THE INSTALLATION DETAILS DESCRIBED HEREIN ARE GENERIC AND MAY NOT REFLECT ACTUAL CONDITIONS FO

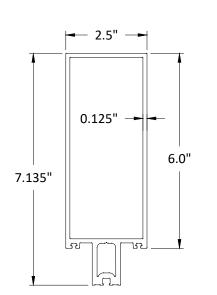
FL46180

12.19.23 DATE:

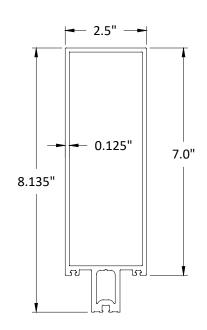
DWG. BY: MS

CHK. BY: HFN NTS SCALE:

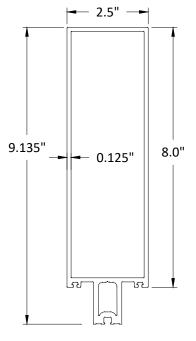
DWG. #: **TLI017** 



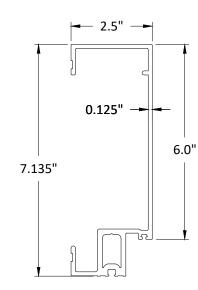
76 EXTRUSION, TUBE ALUMINUM 6063-T6



EXTRUSION, TUBE ALUMINUM 6063-T6

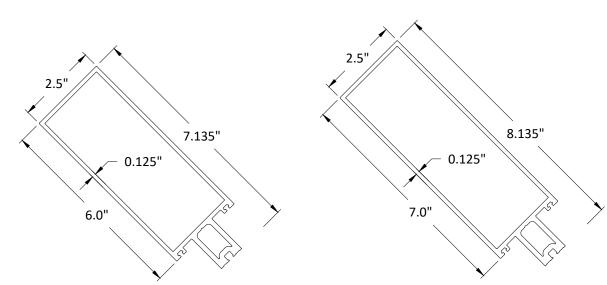


78 EXTRUSION, TUBE ALUMINUM 6063-T6



79 TUBE, OPEN BACK ALUMINUM 6063-T6

9.135"



TUBE, CORNER ALUMINUM 6063-T6





0.125"

8.0"



3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT) COMPONENTS & BILL OF MATERIALS

REMARKS

PREPARED BY:
BUILDING DROPS, INC.
1900 NE MIAMI CT., STE. 2-15
MIAMI, FL 33132
PH: (954)794-4738
FAX: (954)744-4738
... huidingdrops.com

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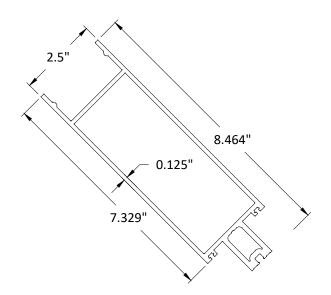
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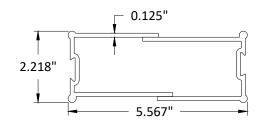
CHK. BY: NTS

DWG. #: **TLI017** 

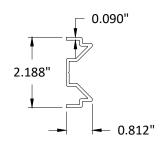
SECTION



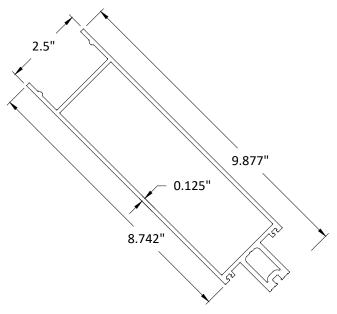
TUBE, CORNER, ANGLED BACK ALUMINUM 6063-T6



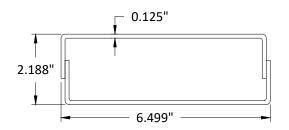
MULLION SPLICE, INTMD. ALUMINUM 6063-T5



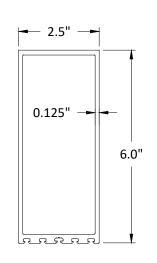
MULLION SPLICE, INTMD. ALUMINUM 6063-T5



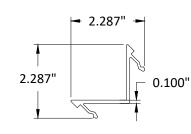
TUBE, CORNER, ANGLED BACK ALUMINUM 6063-T6



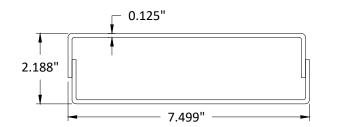
MULLION SPLICE, INTMD. ALUMINUM 6063-T5



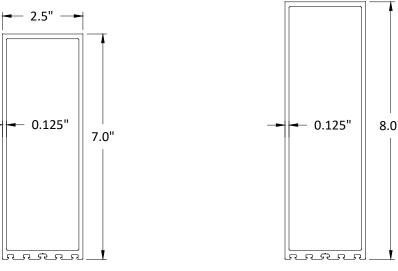
TUBE, SSG ALUMINUM 6063-T6



### CORNER, ANGLED BACK COVER ALUMINUM 6063-T6



90 MULLION SPLICE, INTMD. ALUMINUM 6063-T5



TUBE, SSG ALUMINUM 6063-T6

8.0"

TUBE, SSG ALUMINUM 6063-T6

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

COMPONENTS & BILL OF MATERIALS

REMARKS

BUILDING DROPS, INC. 1900 NE MIAMI CT., STE. 2-15 MIAMI, FL 33132 PH: (954)399-8478

BY DATE DI 2/2024 MULLION UPDATE

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FL46180

12.19.23 DATE:

CHK. BY: DWG. BY: MS

NTS SCALE: DWG. #: **TLI017** 

SECTION

### **BILL OF MATERIALS**

	BILL OF MATERIAL								
ITEM	PART NO.	DESCRIPTION	MATERIAL						
1	E55TBC223	EXTRUSION, TUBE, NON-THERMAL	ALUMINUM - 6063-T6						
2	E55TBC245	EXTRUSION, TUBE, OPEN-BACK	ALUMINUM - 6063-T6						
3	E55TB140	EXTRUSION, TUBE, SSG	ALUMINUM - 6063-T6						
7	E55TBC302	EXTRUSION, TUBE, HD TUBULAR	ALUMINUM - 6063-T6						
8	E55TBC88	EXTRUSION, TUBE, CORNER	ALUMINUM - 6063-T6						
10	E4TB46	EXTRUSION, OUTSIDE CORNER ADAPTOR, SSG	ALUMINUM - 6063-T5						
13	E4TB64	EXTRUSION, COVER, FACE, 2-1/2" X 3/4"	ALUMINUM - 6063-T5						
17	M4TB288	EXTRUSION, OFFSET PRESSURE PLATE	ALUMINUM - 6063-T5						
18	M4TB284FS	EXTRUSION, OFFSET FILLER-PRESSURE PLATE	ALUMINUM - 6063-T5						
19	M4TB102FS	EXTRUSION, OFFSET PRESSURE PLATE	ALUMINUM - 6063-T5						
20	M4TB315FS	EXTRUSION, OFFSET PRESSURE PLATE, 4"	ALUMINUM - 6063-T5						
22	P2061	SHEAR BLOCK	ALUMINUM - 6063-T5						
23	PTB126C	SHEAR BLOCK	ALUMINUM - 6063-T5						
26	PTB49	SHEAR BLOCK	ALUMINUM - 6063-T5						
27	PTB130	SSG HORIZONTAL SHEAR BLOCK	ALUMINUM - 6063-T5						
29	PTB286	POCKET FILLER	PVC						
31	E3162	F-ANCHOR CLIP	ALUMINUM - 6063-T5						
32	TA331TU	POCKET FILLER, THERMAL	ALUMINUM - 6063-T5						
33	E4TB45	SCREW APPLIED HORN	ALUMINUM - 6063-T5						
34	E4TB69	REDUCER	ALUMINUM - 6063-T5						
35	P1627D	MULLION SPLICE, INTERMEDIATE	ALUMINUM - 6063-T5						
37	PTB346	MULLION SPLICE, OUTSIDE CORNER ADAPTOR, SSG	ALUMINUM - 6063-T5						
42	P4606	GASKET, FILLER-PRESSURE PLATE	P-PART - RUBBER						
43	PTB33	GASKET, PRESSURE PLATE	P-PART - RUBBER						
44	PTB148	GASKET, THERMAL BARRIER, EPG (PRESSURE PLATE)	P-PART - RUBBER						
47	P4631	GASKET, SSG	P-PART - RUBBER						
48	P6550	SETTING BLOCK	P-PART - SILICONE						
49	PTB154	3/8" X 7/16" GLAZING TAPE	P-PART - FOAM						
51	P4612	4" LONG SETTING BLOCK	P-PART - RUBBER						
52	P4632	6" LONG SETTING CHAIR	P-PART - RUBBER						
53	P4743	OS 90 SHEAR CLIP	P-PART - 6063-T5						
54	E0536	MULLION CLIP	ALUMINUM - 6063-T5						
59	-	A36 STEEL, CHANNEL, C4 X 5.4, 198" LONG	P-PART - STEEL						

		BILL OF MATERIAL	
ITEM	PART NO.	DESCRIPTION	MATERIAL
60	-	A36 STEEL, CHANNEL, C4 X 5.4, 96" LONG	P-PART - STEEL
61	-	A36 STEEL, CHANNEL, C4 X 5.4, 24" LONG	P-PART - STEEL
62	PTB20	ANCHOR, 'F' CUT & PRE-DRILLED	ALUMINUM - 6063-T6
63	PTB21	ANCHOR, 'T' CUT & PRE-DRILLED	ALUMINUM - 6063-T6
64	-	1/4" FM'D STEEL ANCHOR	P-PART - STEEL
65	S425	SCREW, 1/4"-20 X 3", HEX HD TYPE F	P-PART - FASTENER
67	S369	SCREW, 1/4"-20 X 3/4", HEX HD TYPE F	P-PART - FASTENER
68	S6505	SCREW, 1/4"-20 X 3/4", FLAT HEAD, CLASS 2A	P-PART - FASTENER
69	-	BOLT, 3/4"-10 X 5-1/4" HEX HD, CLASS 2A WITH NUT & (2) WASHERS	P-PART - FASTENER
73	-	WL/DL ANGLE, 4"X6" OR 4"X7"	A36 STEEL
74	-	WL/DL CORNER ANGLE, 4"X6" OR 4"X7"	A36 STEEL
75	-	PLATE, 3-1/2"X3-1/2"	A36 STEEL
76	E6TBC02	EXTRUSIONS, TUBE, NON-THERMAL	ALUMINUM - 6063-T6
77	E7TBC02	EXTRUSIONS, TUBE, NON-THERMAL	ALUMINUM - 6063-T6
78	E8TBC02	EXTRUSIONS, TUBE, NON-THERMAL	ALUMINUM - 6063-T6
79	E6TBC245	EXTRUSION, TUBE, OPEN-BACK	ALUMINUM - 6063-T6
82	E6TBC88	EXTRUSION, TUBE, CORNER	ALUMINUM - 6063-T6
83	E7TBC88	EXTRUSION, TUBE, CORNER	ALUMINUM - 6063-T6
84	E8TBC88	EXTRUSION, TUBE, CORNER	ALUMINUM - 6063-T6
85	E7TBC88	EXTRUSION, TUBE, CORNER, ANGLED BACK	ALUMINUM - 6063-T6
86	E8TBC88	EXTRUSION, TUBE, CORNER, ANGLED BACK	ALUMINUM - 6063-T6
87	E4TB50	EXTRUSION, CORNER, ANGLED BACK COVER	ALUMINUM - 6063-T6
88	P2058	SHEAR BLOCK	ALUMINUM - 6063-T5
89	PTB61	SHEAR BLOCK	ALUMINUM - 6063-T5
90	PTB50	SHEAR BLOCK	ALUMINUM - 6063-T5
91	PTB1260	SHEAR BLOCK	ALUMINUM - 6063-T5



3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

TITLE: SERIES 400T CURTAIN WALL - SSG (HVHZ) (IMPACT)

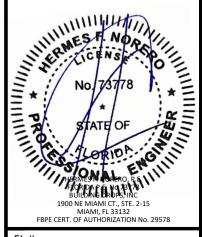
COMPONENTS & BILL OF MATERIALS

PREPARED BY:

BUILDING DROPS, INC.
1900 NE MIAMI CT., STE. 2-15
MIAMI, FI. 33132
PH: (954)399-8478
FAX: (954)744.4738

REMARKS BY DATE DI 2/2024 MULLION UPDATE

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DWG. BY:

CHK. BY: NTS SCALE:

TLI017 DWG. #:

# **BILL OF MATERIALS**

		BILL OF MATERIAL	
ITEM	PART NO.	DESCRIPTION	MATERIAL
93	P2059	SHEAR BLOCK	ALUMINUM - 6063-T5
94	PTB62A	SHEAR BLOCK	ALUMINUM - 6063-T5
95	PTB51A	SHEAR BLOCK	ALUMINUM - 6063-T5
97	P2060	SHEAR BLOCK	ALUMINUM - 6063-T5
98	PTB62C	SHEAR BLOCK	ALUMINUM - 6063-T5
99	PTB51B	SHEAR BLOCK	ALUMINUM - 6063-T5
100	P1627E	MULLION SPLICE, INTMD.	ALUMINUM - 6063-T5
101	P1632A	MULLION SPLICE, INTMD.	ALUMINUM - 6063-T5
102	P1632B	MULLION SPLICE, INTMD.	ALUMINUM - 6063-T5
108	P4741	OS 90 SHEAR CLIP	ALUMINUM - 6063-T5
109	P4744	OS 90 SHEAR CLIP	ALUMINUM - 6063-T5
110	PTB350	MULLION SPLICE, INTMD.	ALUMINUM - 6063-T5
114	E6TB140	EXTRUSION, TUBE, SSG	ALUMINUM - 6063-T6
115	E7TB140	EXTRUSION, TUBE, SSG	ALUMINUM - 6063-T6
116	E8TB140	EXTRUSION, TUBE, SSG	ALUMINUM - 6063-T6

			MU	JLLION/S	HEAR BLO	CK/ACCE	SSORY TAE	BLE					
MU	MULLION HEAD SHEAR BLOCK		HEAD SHEAR BLOCK		EAD SHEAR BLOCK INTERMEDIATE SHEA		_	SILL SHEAR BLOCK		OS 90 SHEAR CLIP		MULLION SPLICE, INTMD.	
ITEM	PART NO.	ITEM	PART NO.	ITEM	PART NO.	ITEM	PART NO.	ITEM	PART NO.	ITEM	PART NO.		
76	E6TBC02	88	P2058	89	PTB61	90	PTB50	53	P4743	100	P1627E		
79	E6TBC245	91	PTB1260	-	-	91	PTB1260	-	-	-	-		
114	E6TB140	=	-	27	PTB130	-	-	-	-	100	P1627E		
77	E7TBC02	93	P2059	94	PTB62A	95	PTB51A	108	P4741	101	P1632A		
85	E7TBC88	108	P4741	-	-	-	-	108	P4741	101 & 110	P1632A & PTB350		
115	E7TB140	-	-	27	PTB130	-	-	-	-	101	P1632A		
78	E8TBC02	97	P2060	98	PTB62C	99	PTB51B	109	P4744	102	P1632B		
86	E8TBC88	109	P4744	-	-	-	-	109	P4744	102 & 110	P1632B & PTB350		
116	E8TB140	-	-	27	PTB130	-	-	-	-	102	P1632B		

LEADERS IN ECO-EFFICIENT STOREFRONT, CURTAINWALL AND ENTRANCE SYSTEMS

3056 WALKER RIDGE DRIVE N.W. WALKER, MICHIGAN 49544 PH: 800 866 2227 FX: 616 301 0008

COMPONENTS & BILL OF MATERIALS

PREPARED BY:

BUILDING DROPS, INC.

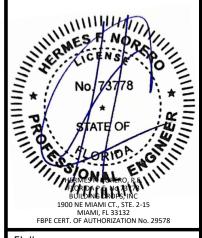
1900 NE MIAMI, FI. 313.2

PH: (954)349-8478

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